

# **SCX1200HD-2**

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**HYDRAULIC CRAWLER CRANE**

# Specifications



## SCX1200HD-2

### Superstructure

#### UPPER REVOLVING FRAME:

All-welded, precision machined, robust construction. A machined surface provided for mounting load hoist, opt. 3rd drum and boom hoist assemblies, and mounting itself on turntable bearing.

#### TURNTABLE BEARING WITH INTERNAL SLEWING GEAR:

Single shear ball type; inner race of turntable bearing with integral, internal slewing (ring) gear bolted to lower frame, and outer race of turntable bearing bolted to upper revolving frame.

#### CONTROL SYSTEM:

System contains one set each of quadruplicate and triplicate tandem valves which direct oil to various machine function and are actuated by control levers via remote controlled hydraulic servo for all motions. Working speeds can be precisely controlled by pilot-operated armchair single axis control levers in cooperation with "EPC" controller that varies engine rpm and hyd. pump discharge simultaneously, or varies just hyd. pump discharge while keeping engine rpm via motorcycle type grip throttle. System also takes a specially-tailored unique hydraulic circuits to maximizes drum horsepower, and reduces horsepower loss with eliminating the possibility of engine stall.

**Pump control system** — By "EPC" controller that provides two modes of engine-pump control.

#### MODE I:

The "EPC" controller is normally programmed to vary the engine speed and pump discharge simultaneously. Simply twisting the grip advances the engine to maximum speed and the hydraulic pumps to maximum flow at the same time. This mode is suitable to precision crane work.

#### MODE II:

By activating a switch, it is able to vary just the pump discharge by means of the grip throttle, while keeping engine speed fixed. Mode II is convenient for duty cycle works such as clamshell operation, where the engine is normally run at full throttle.

**A specially-tailored pressure compensating valve** —

Utilized in hydraulic circuits to realize a good minute operation of two main, boom hoist and opt. 3rd drums.

#### HYDRAULIC SYSTEM:

System provided with three variable displacement axial piston pumps for both independent and combined operations of all functions, and four fixed displacement gear pumps for system valve and cylinder controls.

**Main/aux. crane hoist motors** — Variable displacement axial piston motor with counterbalance valve.

**Boom hoist motor** — Axial piston type with counterbalance valve and spring-applied/power hydraulically released multiple wet-disc type automatic brake.

**Third drum motor** — Optional extra; variable displacement axial piston motor with counterbalance valve as same as that of main/aux. winches.

**Slewing motor** — Two; axial piston type with spring-applied/power hydraulically released multiple wet-disc type brake.

**Travel motors** — Shoe-in design; variable displacement axial piston motor with brake valve and spring-applied/power hydraulically released multiple wet-disc type automatic brake.

**Oil cooler** — Aluminum-make; available for not only a good rustproof but also high cooling efficiency.

**Hydraulic oil reservoir** — 450 liters capacity.

#### LOAD HOIST ASSEMBLY:

Front and rear main operating drums driven by independent hydraulic motor of bi-directional, variable displacement axial piston motor through a 2-stage planetary reduction gear unit powering the rope drum in either direction for hoisting and lowering load. Reduction gear unit installed within drum inside together with multiple wet-disc brake unit. Drum each sized in same dimension.

**Brakes** — Multiple wet-disc unit with negative brake design that takes the function of "spring-applied, power hydraulically released", and maintains a high brake safety even if a hydraulic pressure drop in the circuit happens; installed within drum inside together with shaft-coupled reduction gear unit. Eliminate clutch, and require no brake maintenance on this brake design.

**Brake control** — Applies dynamic hydraulic pressure for brake release operation with an extreme light pedaling force.

**Brake mode** — Available in two modes; one is automatic as suitable for liftcrane operation, and the other is free-fall mode as suitable for bucket operation. Free-fall interlocking is also designed for fail-safe operation.

**A forced-oil cooling system** — Available in both front and rear drum brake units to keep brake performance even in continuous heavy-duty operations.

**Drum rotation sensors** — Fitted on top of control levers. Available to let operator sense a drum rotation speed decrease when the load is just lifted off ground.

**Drum rotation speed controller** — Max. rotation speed can be tuned according to arbitrary value that is electrically controlled by dialing, and then varies pump discharge. Available on two main operating drums independently.

**Motor swash plate angle setting switch** — Available to set motor swash plates of front/rear drum winch motors at a certain angle for easily synchronizing front and rear drum rotation speeds as good for clamshell /diaphragm wall bucket applications.

**Drums** — One piece, parallel grooved lagging with locking ratchet wheel cast integral; bolted to

reduction gear unit. Available to wind up 41m long cable of 28mm dia. at drum 1st layer.

**Drum locks** — Electrically operated pawl.

**Drum rollers** — Optional extra; available for right cable winding onto drums.

#### BOOM HOIST ASSEMBLY:

Driven by bi-directional, axial piston hydraulic motor through 2-stage planetary reduction gear unit powering the rope drum in either direction for hoisting and lowering boom.

**Brake** — Spring-applied, power hydraulically released multiple wet-disc type automatic brake.

**Drum rotation sensor** — Fitted on top of control lever. Available to let operator sense a drum rotation speed decrease when the load is just applied.

**Drum rotation speed controller** — Max. rotation speed can be tuned according to arbitrary value that is electrically controlled by dialing, and then varies pump discharge.

**Drum** — One piece, parallel grooved lagging with locking ratchet wheel cast integral; bolted to reduction gear unit.

**Drum lock** — Power hydraulically operated pawl with automatic locking device.

#### THIRD HOISTING MECHANISM:

Optional extra;

**Brake** — Multiple wet-disc unit with negative brake design as same as that of front/rear main operating winches.

**Brake control** — Applies dynamic hydraulic pressure for brake release operation as same as that of front/rear main operating winches.

**Brake mode** — Available in two modes of automatic and free-fall as same as that of front/rear main operating winches. Free-fall interlocking is also designed for fail-safe operation.

**A forced-oil cooling system** — Available to keep brake performance as same as that of front/rear main operating winches.

**Drum** — One piece, parallel grooved lagging as same as that of front/rear main operating winches, except drum lagging flange diameter.

**Drum lock** — Electrically operated pawl.

#### SLEWING:

Driven by two units of bi-directional, axial piston hydraulic motors through 2-stage planetary reduction gear unit powering slewing pinion. Slewing pinion meshes with internal teeth of slewing (ring) gear of turntable bearing inner race.

**Brakes** — Spring-applied, power hydraulically released multiple wet-disc type; provided on each of hydraulic motor.

**Slewing speed control** — Max. slewing speed can be tuned according to arbitrary value that is electrically controlled by dialing, and then varies pump discharge.

**Lock** — Mechanically operated drop pin.

**Speed** —  $1.9\text{min}^{-1} < 1.9\text{rpm} >$ .

#### GANTRY:

A-frame type; raised and lowered by power hydraulic cylinders.

**OPERATOR'S CAB:**

A 2.3mm thickness steel plate construction with 940mm wide and a stamped-and-rounded corner designs; acoustically treated, full-vision, cushion rubber mounted, well-ventilated, full compartment, roomy operator's cab with a large straighted front window with green-tinted safety glass; provided with an arrangement of "EPC" control/slewing lever, armchair control station, sunvisor, sunshade, rear-view mirrors, dual intermittent type window shield wipers with washer on both front and roof windows, sliding windows on both sides of cab, and slewing-link type sliding door.

**Instrument panel** — Contains engine monitoring lamps, graphic display panel of Load Moment Indicator, gauges & meter, warning lamps and other necessary controllers and switches.

**Operator's seat** — Full adjustable reclining seat with head rest and both R/H and L/H side arm rests.

**Air-conditioner** — Built-in type full air-conditioner.

**Electric cab fan** — Optional extra; wind-direction adjustable type.

**Engine foot throttle** — Optional extra; available for right-hand foot with electrical control.

**Electric outlet** — 24V; available in cab.

**Microphone & loud-speaker** — Optional extra; this is for operator's convenience for loud speaking.

**Operator's cab sidestep** — Available for access ease to operator's cab.

**AM/FM radio** — Provided as std. with clock.

**Fire extinguisher** — Optional extra; powder type with 1kg capacity.

**MACHINERY CAB:**

Equipped with hinged doors on both sides for machinery access and inspection; affixed with tape-type non-skid material on the roof.

**CATWALKS:**

Optional extra; hitched in place along both sides of machinery cab.

**HYDRAULIC TAGLINE:**

Optional extra; available for clamshell application. Provided in front of upper revolving frame for preventing a shake of suspended load by a 10mm dia. tug cable with light force.

**COUNTERWEIGHTS:**

Weighs 47.8ton with a 7-block, removable, corner-rounded design. Seven blocks consist of "A" (9,400kg), "B" (8,900kg) "C" "D" (8,900kg), "E" (8,900kg), "R" (1,400kg), and "L" (1,400kg).

**AUXILIARY WEIGHT:**

Weighs 2.0ton. Mounted on part of optional 3rd drum location; if 3rd drum is optionally required, this aux. weight is not required.

**ELECTRICAL SYSTEM:**

24-volt negative ground system; provided with two maintenance free batteries of 12V×150AH.

**LIGHTING SYSTEM:**

Includes following lights.

- Two working lights;
- One interior cab light.

**REAR VIEW MIRRORS:**

Two; provided on front-left and -right corners of super-structure.

**SHAFTS AND PINS:**

Most of shafts and pins used on superstructure are with zinc or nickel or chromium plating for rustproof except A-frame gantry peak shaft.

**POWER UNIT:**

Make & Model	Mitsubishi 6M70-TL
Type	Water-cooled, 4-cycle, direct injection, turbo-charged, diesel
No. of Cylinders	Six (6)
Bore & Stroke	130 mm × 150 mm
Displacement	12,880 cc
Rated Output	272 kW/2,000 min <sup>-1</sup> < 370 ps/2,000 rpm >
Maximum Torque	1,510 N·m/1,600 min <sup>-1</sup> < 154 kgf-m/1,600 rpm >
Fuel Tank	450 liters

**Note:**

1. The engine meets Stage/Tier 3 of current smoke emission regulations in Europe, America and Japan.
2. A 272kW engine horsepower shown above is defined under a current international engine horsepower indication formula which includes necessary horsepower for engine alternator drive but excludes engine fan drive.

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## Undercarriage

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**LOWER FRAME:**

All-welded, precision machined, box type construction; provided with four tip blocks w/ pins and lugs to hook and then assemble crawler side frames on. To mount turntable bearing, a machined surface is provided too.

**Hyd. joint-pin removal cylinder** — Two; available to fix crawler side frames on lower frame with a face-contact design to bear reaction force of crawler side frame.

**LOWER FRAME JACK-UP DEVICE:**

Contains four hydraulic jack cylinders with cylinder beams pinned to lower frame for extending/retracting, and disassembling/assembling ease of crawler side frames.

**Remote control box** — Provided for controls of both lower frame jack and crawler side frame removal cylinders.

**Pontoon** — All-welded construction; four pontoons each stored at an inside part of jack cylinder beams.

**CRAWLER SIDE FRAMES:**

All-welded, box type construction, precision machined; each provided with two steel plate

hooks for an assembling ease on lower frame. Held in place by hydraulic removal heavy duty joint-pins provided on four tip blocks of lower frame.

**Crawler side steps** — Provided at both ends of the frames for easy access to superstructure.

**LOWER WEIGHT:**

Weighs 9.5ton; made of a cast iron block plus its steel plate box. 4.75ton each mounted at front and rear of the lower frame.

**DRIVE SPROCKETS:**

Cast steel, heat treated; one per side frame. Track drive sprocket assembly bolt-coupled to 2-stage planetary reduction gear unit outer case as an integral part of shoe-in type traction motor. Sealed between parts of rotation and non-rotation of the motor with floating seal.

**IDLER WHEELS:**

Cast steel, heat treated; one per side frame. Mounted on two bronze bushings with floating seals for lifetime lubrication.

**TRACK ROLLERS:**

Eleven per side frame; each heat treated cast steel with double flange design. All mounted on two bronze bushings with floating seals for lifetime lubrication.

**CARRIER ROLLERS:**

Two per side frame; each heat treated cast steel with double flange design. All mounted on two bronze bushings with floating seals for lifetime lubrication.

**TRACKS:**

Heat treated, self-cleaning, multiple hinged track shoes joined by full floating pins; 55 pcs. per side frame.

**Shoe width** — 965mm wide.

**Track adjustment** — Manual adjustment with oil jack and shim plate packs is standardized.

**Automatic track tension adjusting device** — Optional extra; available instead of std. track adjustment to always keep track tension at optimum level by means of power hyd. cylinder thru idler wheel actuated by power hydraulic supplied from superstructure.

**TRAVEL AND STEERING:**

A bi-directional, shoe-in type axial piston hydraulic motor bolt-couples with drive sprocket thru 2-stage planetary reduction gear unit outer case at each crawler side frame end for travel and steer. Straight-line travel (forward or reverse), pivot or differential turns, and counter-rotation for spin turns available.

**Brake** — Spring-applied, power hydraulically released multiple wet-disc type automatic brake; located within hydraulic motor. Brakes automatically set when travel levers are in neutral or when engine is shut down.

**Travel speed** — Two stages; 1.7/1.0km/hr. (based on flat, level and firm supporting surface, and under the conditions that no load must be applied and front-end att. must be the 12.0m basic boom only).

**Gradeability** — 30% (17°) permissible based on basic machine without front-end attachment.

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# Safety Devices

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**LOAD MOMENT INDICATOR:**

This is a fully computerized automatic over-load preventing system including total safe operation control system; provided with the designs of (1) no zero-point adjustment, (2) data input according to interface counter-indication/message on display panel, and (3) a graphic display panel with setting ease of viewing angle.

**Construction (standard version)** — Comprises (1) load detecting device with amplifier, (2) boom angle detector, (3) computerized Micro Processing Unit (M.P.U.), and (4) graphic display panel.

**Functions** — This system functions that if the lifting load reaches 90% of the rated one specified in the crane capacity chart, an intermittent pre-warning buzzer is given; if it is 100%, a warning is given by a continuous buzzer, and all peril side motions are automatically stopped. The machine, however, can be operated in safety side motions.

**Display panel design** — A graphic display panel is designed, and it is able to input necessary operating conditions/data according to interface counter-indication/message on the display panel, and the display panel indicates ten and some kinds of the present lifting and working conditions/data like "lifting load", "max. allowable lifting load", "working radius", "max. allowable working radius", "boom angle", "load ratio", "boom/jib lengths", "engine rpm" and so on when working. In addition, the display panel is provided with three warning indicators over "engine over-heat", "hyd. oil over-temp." and "brake oil over-temp."

**MAIN HOOK OVER-HOISTING LIMITER:**

Limit switch type. Available to prevent hook over-hoisting with functions of automatic drum braking with hydraulic lock, and warning by buzzer.

**BOOM OVER-HOISTING AND -LOWERING LIMITER:**

Available in two kinds of devices; one is limit switch located on a part of boom foot for preventing boom over-hoisting, and the other is the safety function of the LMI available to automatically prevent boom over-hoisting and-lowering with the functions of automatic drum braking with hydraulic lock, and warning by buzzer. Further boom protection from rapid boom over-hoist by hook over-hoist motion under mal-function of main hook over hoisting limiter is available as one of functions of the LMI.

**BOOM BACKSTOPS:**

Dual; telescopic design with spring buffers.

**SECONDARY BOOM OVER HOISTING LIMITER:**

Additional limit switch located on boom backstops; this is as a further safety device for redundant boom protection.

**SLEW LOCK:**

Mechanically operated drop pin; available to firmly lock superstructure in four positions of facing front or rear or left or right to undercarriage.

**DRUM LOCKS:**

Electrically operated pawl locks is available on front and rear main drums while power hydraulically operated pawl lock is available on boom hoist drum with an automatic locking device as std.

**THIRD DRUM LOCK:**

Provided as std. when an optional 3rd drum winch is provided.

**FREE-FALL INTERLOCKING:**

Available on both front and rear main drum brake lines for fail-safe operation. Functions that free-fall brake mode is only available when drum brake pedal is pressed even though brake mode is switched on free-fall mode.

**SLEWING BRAKE SAFETY CIRCUIT:**

Available not to start engine whenever slewing brake is off.

**ENGINE START INTERLOCK SYSTEM:**

Available not to start engine whenever drum brake mode is in "free-fall".

**BOOM ANGLE INDICATOR:**

Pendulum type; mounted on right-hand side of bottom section of crane main boom.

**HOOK LATCH:**

Provided on every kinds of hook to prevent out of place of cable from hook.

**LEVEL GAUGE:**

Bubble type; located on operator's cab floor of superstructure and a part of undercarriage.

**INDIPENDENT LEVER LOCKS:**

Provided on all control levers (except slewing lever) to lock levers in neutral.

**SLEWING ALARM:**

This is by buzzer, and flasher lamps located on both sides of machinery cab.

**TRAVEL ALARM:**

Available by an intermittent buzzer.

**SPEED SLOWDOWN DEVICE:**

This is for speed slowdown of hoisting and

lowering motions of boom which are available just before automatic stopping at both upper and lower side limits of boom angle even though control lever(s) is still at hoisting/ lowering position to prevent a shock.

**SLEWING BRAKE LAMP:**

Provided on operator's cab instrument panel; this is available to confirm whether or not slewing brake is applied.

**SIGNAL HORN:**

Available as warning just before every kinds of motions are initiated.

**LOCK LEVER (FOOL PROOF SHUT-OFF LEVER):**

Located in the cab exit; this is available to automatically deactivate and lock hydraulic system.

**FRONT-END ATT. ERECTION MODE:**

This is an internal, integral function of the LMI. In the range out of crane working area, the LMI display panel automatically indicates "Now, out of crane working range" with a rigging instruction, and it is available to lift front-end att. off ground without the influence of LMI safety functions, and, after front-end att. is lifted over the range of crane working area, LMI safety fuction gets back automatically for safe erection work. This function is also available for the work of vice-versa.

**LMI SAFETY CIRCUIT-OFF SWITCH:**

Available in key type for a good crane safety operation management without fail.

**TRAVEL DIRECTION ARROW:**

Attached each on crawler side frames.

**GAUGES & METER:**

Engine water temperature gauge, fuel gauge and hour-meter are provided on instrument panel.

**WARNING LAMPS:**

Available to let operator warn abnormal machine conditions as to pilot pressure and brake system of two main and opt. 3rd drums.; provided on instrument panel.

**ENGINE MONITORING LAMPS:**

Available to let operator warn engine abnormal conditions as to battery charge, lubrication oil pressure, radiator coolant level, oil filter clogging, air filter clogging, water temp., contorol unit and glow plug.; provided on instrument panel.

**EMERGENCY ENGINE STOP SWITCH:**

Located at cab instrument panel, and available to stop engine whenever it is necessary.



Optional extra; this is with three colors of Green, Yellow and Red. Each color indicates the load percentage to rated capacity; Green shows less than 90% as safety, Yellow shows 90 to 99% as marginal, and Red shows over 100% as over-loading. As further function, Red lamp comes on automatically when operator cuts off safety circuit of the LMI absent-mindedly.

Analogue type. Indicates wind velocity and alarms when the velocity exceeds a figure set

Available to indicate lifting height above ground or depth below ground on display panel of the LMI. Also, hook hoisting speed slowdown function is available just before automatic stopping at a desired height under hook height setting before operation.

Optional extra; these are available for checking rope winding onto front and/or rear drum(s).

Optional extra; this is available for auxiliary crane hoist with optional short jib. Performs the same function as that of "Main hook overhoisting limiter" mentioned before.

Lattice construction, round tubular main chords, alloy, hi-ten steel, with bracing of round steel tubing.	
Boom connections.....	In-line pin connections at 1.85m deep and 1.85m wide.
Basic boom.....	Two-piece, 15.0m basic length; 7.5m base and tapered top sections.
Boom head machinery .....	Five head sheaves and two guide sheaves with rigid type rope guard. Sheaves all mounted on anti-friction bearings of conventional, non sealed-grease type.
Boom extensions.....	Optional extra; available in 3.0m, 6.0m and 9.0m lengths with pendants.
Maximum boom length.....	72.0m for liftcrane application. 27.0m for clamshell application.

Optional extra; all-welded construction having single sheave head machinery. Pinned to 7.5m tapered crane top section. Available for 13.5ton lift as maximum with single part hoist line.

Sheaves all mounded on anti-friction bearings. Available in 4 kinds of capacities as under:	
120t, five sheaves with duplex type hook .....	Optional extra.
80t, three sheaves.....	Optional extra.
35t, one sheave.....	Optional extra.
13.5t. ball hook.....	Optional extra.

All-welded construction; provided with larger sheaves of a 21:0 D/d ratio on both bail and bridle for 12-part boom hoist rope reeving. Bail pinned to A-frame gantry, and bridle suspended between a 12-part boom hoist rope and pendant ropes connecting to tip of 7.5m tapered crane top section. Sheave all mounted on anti-friction bearings of conventional, non sealed-grease type.

## DRUM DATA:

Drum	Root dia.	Type	Line speed (Hoisting, Lowering)	Cable	Max. line pull
Front (main crane hoist) (clamshell bucket holding) (hammer grab crown holding via hook) (MHL/MEH bucket hoist)	624mm	Parallel grooved	110 ~ 2mpm *75 ~ 2mpm	28mm	245kN <25t>
Rear (aux. crane hoist) (clamshell bucket closing) (hammer grab holding & closing) (MHL/MEH bucket hoist)	624mm	Parallel grooved	110 ~ 2mpm *75 ~ 2mpm	28mm	245kN <25t>
Boom hoist	463.6mm	Parallel grooved	46 ~ 2mpm	22.4mm	152kN <15.5t>
Optional 3rd	596mm	Parallel grooved	73 ~ 2mpm	26mm	196kN <20t>

### Notes:

1. Line speed is based on drum first layer and rated engine rpm.
2. Hoisting line speed varies under load and operating conditions.
3. The figures with an asterisk mark(\*) indicate the rope line speed as available for clamshell and MHL/MEH bucket applications.

## HOIST REEVING:

(t)

Kind of hook block \ No. of partline	9	8	7	6	5	4	3	2	1
120t	120.0	100.0	87.5	75.0	62.5	50.0	37.5	25.0	—
80t	—	—	80.0	75.0	62.5	50.0	37.5	25.0	—
35t	—	—	—	—	—	—	35.0	25.0	—
13.5t	—	—	—	—	—	—	—	—	13.5

## CABLES:

- Front drum ..... 3×F (a+40), non-spin type, 28mm dia./200m long, breaking load 680kN<69.3t>.
- Rear drum ..... Optional extra; 3×F (a+40), non-spin type, 28mm dia./170m long, breaking load 680kN<69.3t>.
- Boom hoist drum ..... IWRC 6×P•WS (31), 22.4mm dia./195m long, breaking load 367kN <37.4t>.
- Optional 3rd drum ..... Optional extra; 3×F (a+40), non-spin type, 26mm dia., breaking load 569kN <58.0t>. Length depends on request.



# Liftcrane 120 metric tons

## ■ LIFTCRANE CAPACITIES:

Boom length (m) Working radius (m)	15.0	18.0	21.0	24.0	27.0	30.0	33.0	36.0	39.0	42.0	45.0	48.0	51.0	54.0	57.0	60.0	63.0	66.0	69.0	72.0
4.5	120.0																			
5.0	120.0	112.5	111.6/5.5																	
6.0	110.0	109.8	109.5	99.1/6.1	86.5/6.6															
7.0	94.8	94.6	94.4	94.2	85.5	75.0/7.1	62.5/7.6													
8.0	79.0	79.0	79.0	79.0	78.9	74.5	62.5	60.2/8.2	50.0/8.7											
9.0	66.0	66.0	65.9	65.9	65.8	65.8	62.5	59.4	50.0	48.5/9.2	43.7/9.7									
10.0	56.6	56.5	56.5	56.4	56.4	56.3	56.3	56.2	50.0	47.9	43.5	37.5/10.2	35.5/10.8	32.1/11.3	29.1/11.8					
12.0	43.9	43.7	43.6	43.6	43.5	43.5	43.4	43.2	43.2	43.1	41.7	37.5	35.0	31.8	29.0	25.0/12.4	23.3/12.9	21.0/13.4	18.9/13.9	
14.0	33.8	35.5	35.4	35.3	35.2	35.2	35.1	34.9	34.9	34.7	34.6	34.6	33.2	30.5	28.1	25.0	22.9	20.8	18.8	16.8/14.5
16.0	31.2/14.5	29.7	29.6	29.5	29.4	29.3	29.2	29.1	29.1	29.0	28.7	28.7	28.6	28.5	26.5	24.0	21.9	20.1	18.3	16.6
18.0		26.3/17.1	25.3	25.2	25.1	25.1	25.0	24.8	24.7	24.6	24.5	24.4	24.3	24.1	24.0	22.7	20.7	19.0	17.3	15.8
20.0			22.5/19.7	22.0	21.8	21.7	21.7	21.5	21.5	21.3	21.1	21.1	21.0	20.8	20.7	20.7	19.6	18.0	16.4	14.8
22.0				19.4	19.2	19.2	19.1	18.9	18.8	18.7	18.5	18.5	18.3	18.2	18.0	18.0	17.8	16.9	15.4	13.9
24.0				19.1/22.3	17.2	17.1	17.0	16.7	16.7	16.6	16.3	16.3	16.2	16.0	15.8	15.8	15.7	15.6	14.4	13.0
26.0					16.3/24.9	15.3	15.2	15.0	15.0	14.8	14.6	14.6	14.4	14.3	14.1	14.1	13.9	13.8	13.5	12.1
28.0						14.2/27.5	13.8	13.6	13.5	13.3	13.1	13.1	13.0	12.8	12.6	12.6	12.4	12.3	12.1	11.3
30.0							12.5	12.3	12.2	12.1	11.8	11.8	11.6	11.5	11.3	11.3	11.1	11.0	10.8	10.5
32.0							12.5/30.1	11.2	11.1	11.0	10.8	10.7	10.6	10.3	10.2	10.2	10.0	9.8	9.7	9.6
34.0								10.9/32.7	10.2	10.1	9.8	9.8	9.6	9.4	9.3	9.3	9.1	8.9	8.8	8.6
36.0									9.6/35.3	9.2	9.0	9.0	8.8	8.6	8.5	8.4	8.2	8.1	7.9	7.7
38.0										8.5/37.9	8.3	8.2	8.1	7.9	7.7	7.6	7.5	7.3	7.1	7.0
40.0											7.6	7.5	7.4	7.2	7.0	7.0	6.8	6.6	6.4	6.2
42.0											7.5/40.5	7.0	6.8	6.6	6.5	6.4	6.1	6.0	5.8	5.5
44.0												6.5/43.1	6.3	6.0	5.9	5.8	5.5	5.4	5.1	4.9
46.0													5.9/45.7	5.5	5.4	5.2	5.0	4.8	4.6	4.4
48.0														5.0	4.9	4.8	4.5	4.3	4.1	3.9
50.0														5.0/48.3	4.4	4.3	4.0	3.9	3.7	3.4
52.0															4.3/50.9	3.9	3.6	3.4	3.2	3.0
54.0																3.7/53.2	3.2	3.0	2.9	2.6
56.0																	2.9/55.8	2.7	2.5	2.2
58.0																		2.4	2.2	1.9
60.0																		2.3/58.4	1.8	1.6
61.4																			1.7/61.0	1.4

## ■ WORKING MASS & GROUND CONTACT PRESSURE:

Shoe width	Mass	Pressure
965mm	131.0t	97.0kPa <0.99kg/cm²>

**Note:** Working mass shown above is with 15.0m basic boom, 47.8ton counterweight, 9.5ton lower weight and optional 120t hook block.

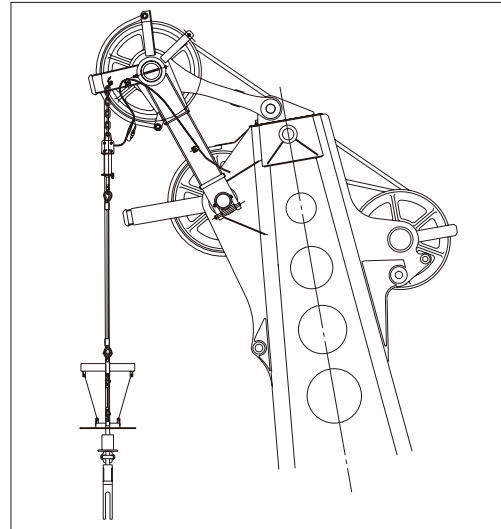
#### Notes — Liftcrane capacities

1. Capacities included in this chart are the maximum allowable, and are based on machine standing level on firm supporting surface under ideal job conditions.
2. Capacities are in metric tons, and are not more than 78% of minimum tipping loads except the figures surrounded by bold lines which are based on other factor of machine structural strength limitation; the design codes/standards applied to the capacities are from "Construction Codes for Mobile Crane" and "Ordinance on Safety of Crane and Similar Equipment" issued by Ministry of Health, Labour and Welfare, Japan.
3. Capacities are based on freely suspended loads and make no allowance for such factors as the effect of wind, sudden stopping of loads, supporting surface conditions, and operating speeds. Operator must reduce load ratings to take such conditions into account. Deduction from rated capacities must be made for mass of hook block, weighted ball/hook, sling, spreader bar, or other suspended gear.  
Hook block mass is as follows:  
120t ..... 1.64ton    80t ..... 1.39ton    35t ..... 0.94ton  
13.5t ..... 0.62ton
4. All capacities are rated for 360° slewing.
5. Least stable rated condition is over the side.
6. A 47.8ton counterweight and 9.5ton lower weight are required for all capacities on this chart.
7. Crawler side frame must be fully extended for all operating conditions.
8. Attachment must be erected and lowered over the ends of the crawler mounting.
9. Main boom length must not exceed 72.0m.  
Maximum boom length when mounting short jib is 69.0m.
10. Capacities when handling load off main boom head sheaves in case of mounting short jib on top of boom are detailed; if required, please consult us or nearest distributor.

#### SCX1200HD-2 SHORT JIB CAPACITIES:

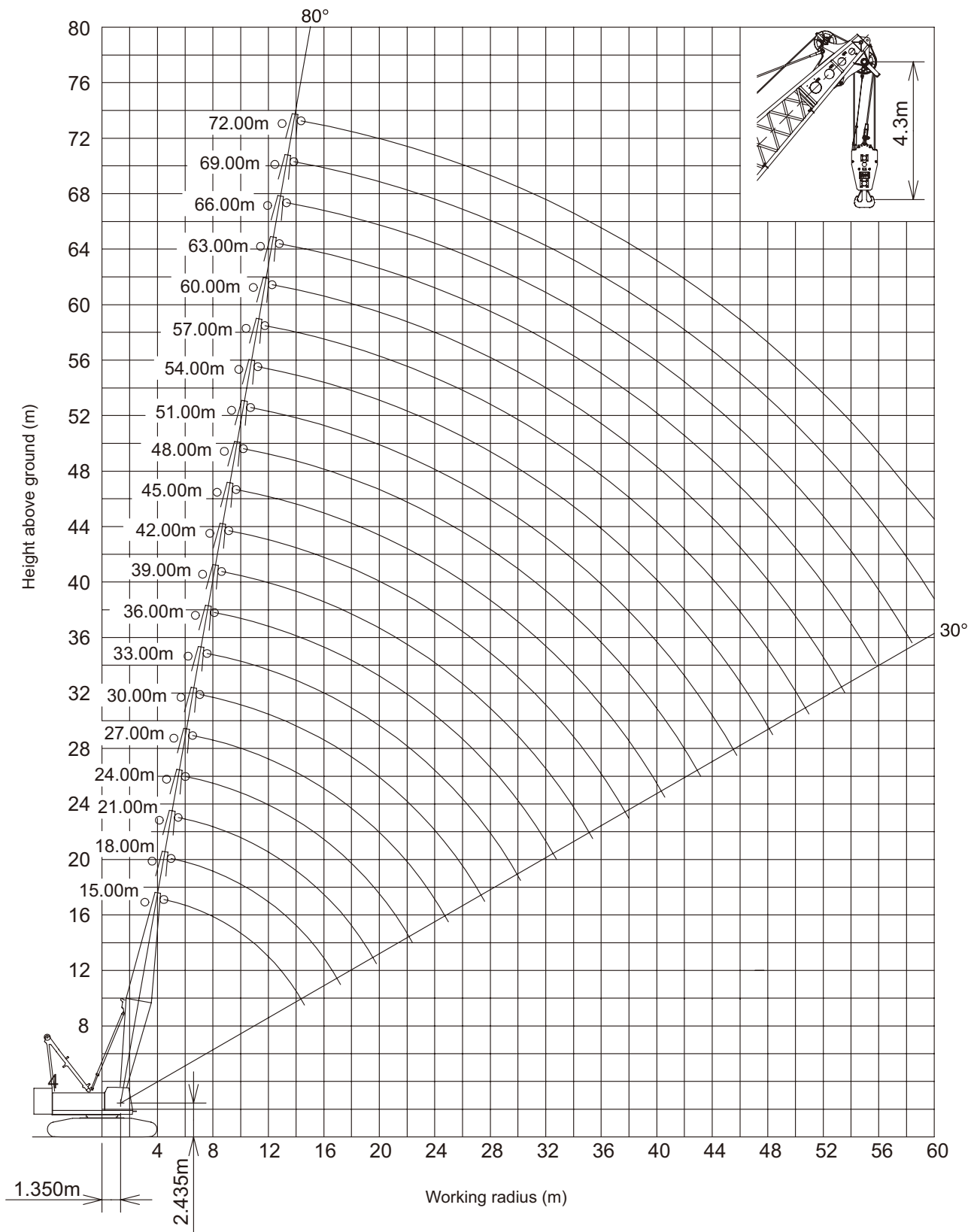
**Max. 13.5t**

**Note:** Jib capacities are almost equal to the figures made by the deduction of a 620kg from the liftcrane capacities for boom length up to 69.0m unless restricted by the maximum jib capacity shown above. As to the details, please consult us or nearest distributor.



**Short jib (Option)**

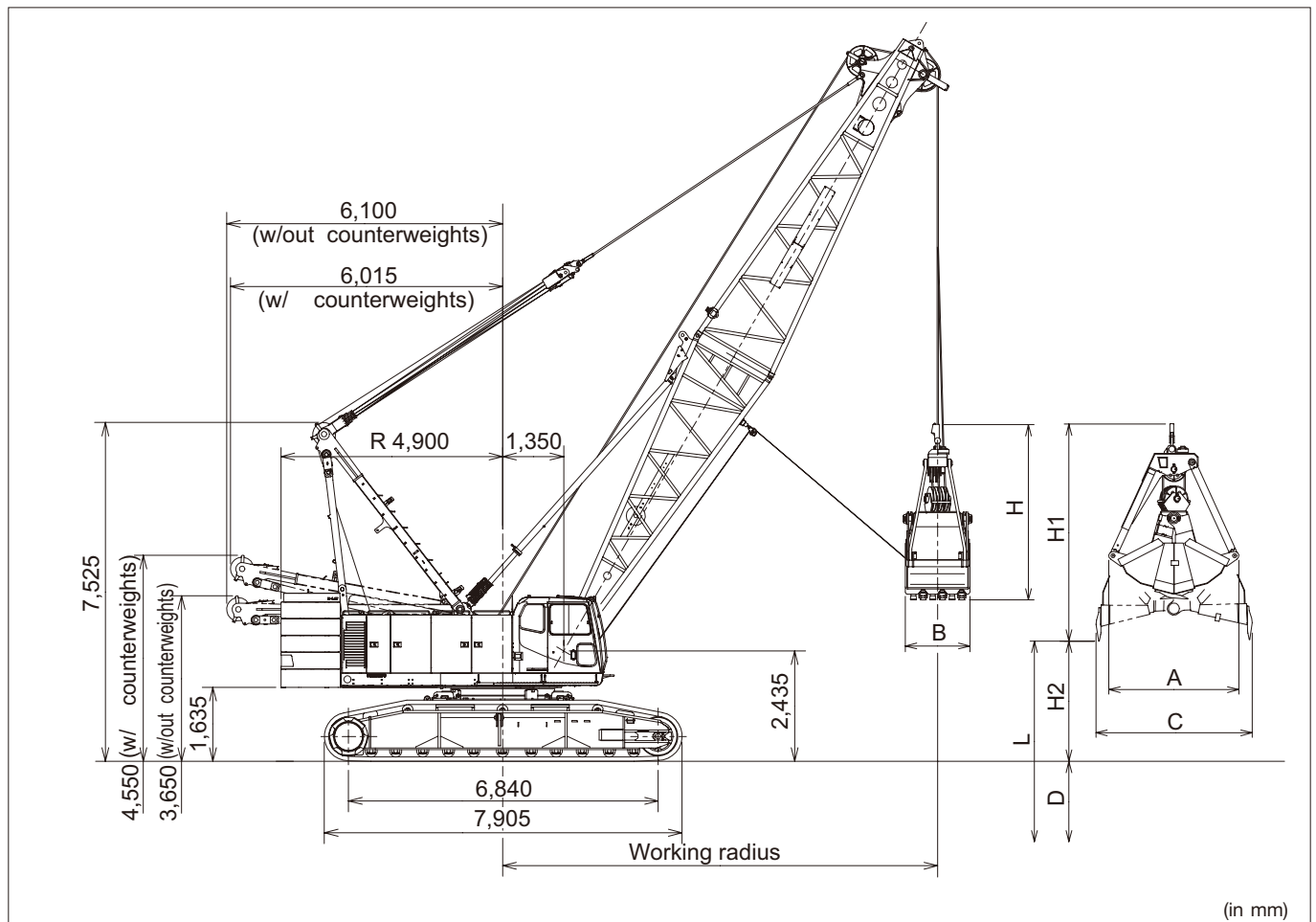
# Liftcrane Working Ranges



## Notes :

The above diagram shows two kinds of locuses of boom peak sheave and hook points; the lower lines of boom indicate the locus of hook point, and the upper lines each show the locus of boom peak sheave point.

# Clamshell 3.0m<sup>3</sup> over



## CLAMSHELL RATINGS:

(in metric tons)

Boom length (m)	15.0	18.0	21.0	24.0	27.0
Working radius (m)	12.50				
8.8	12.50				
9.0	12.50	12.50/9.4			
10.0	12.50	12.50	12.50/10.4		
12.0	12.50	12.50	12.50		
14.0	12.50	12.50	12.50	12.50/11.4	12.50/12.4
16.0	12.50/14.2	12.50	12.50	12.50	12.50
18.0		12.50/16.6	12.50	12.50	12.20
20.0			12.50/9.1	12.30	12.50
22.0				12.50/21.6	12.20
24.0					12.50

### Notes:

- Max. clamshell rating is 12.5t.
- Mass of bucket plus load should not exceed clamshell ratings shown above. Following data are for a general digging application buckets.
 

Bucket capacity	3.0m <sup>3</sup>
Bucket mass	6.5t
- Boom length shall not exceed 27.0m.
- Apparent specific gravity of lifting material:
  - Earth..... 1.7~1.8t/m<sup>3</sup>
  - Gravel..... 1.8~2.0t/m<sup>3</sup>
- High gantry is required and side frame must be fully extended for all operating conditions. Also, 47.8t counterweight and 9.5t lower weight are required for all clamshell ratings shown above.
- Max. digging depth below ground shall be 36m.

## WORKING MASS & GROUND CONTACT PRESSURE:

Shoe width	Mass	Pressure
965mm	134.0t	100kPa <1.02kg/cm <sup>2</sup> >

**Note:** Working mass shown above is with 15.0m boom, 45.8ton counterweight, 9.5ton lower weight, hydraulic tagline winder and 3.0m<sup>3</sup>/6.5t clamshell bucket.

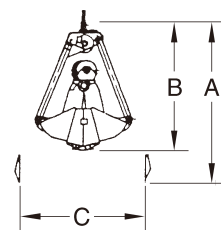
## BUCKET DIMENSIONS:

(in m)

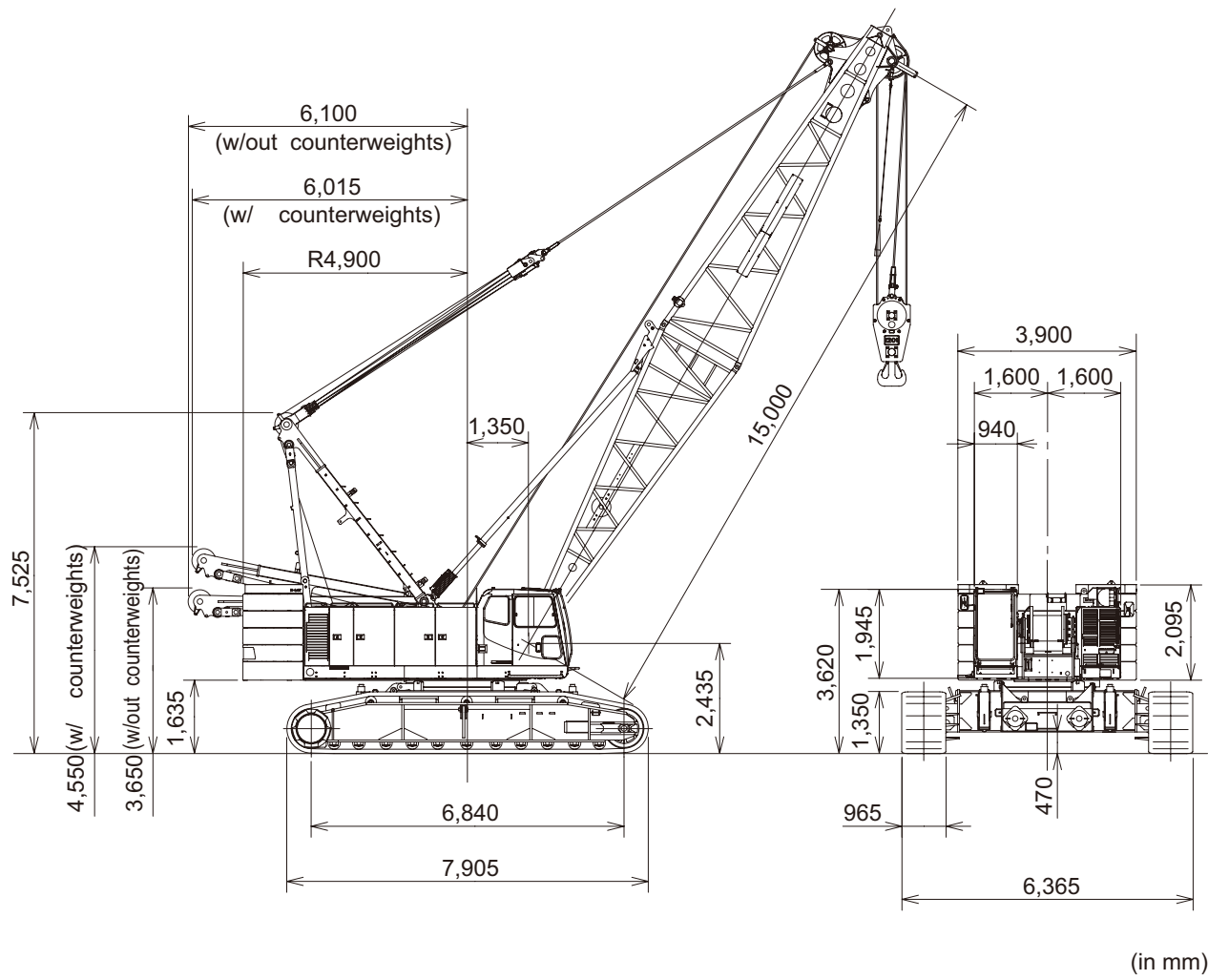
		3.0m <sup>3</sup>
A	Bucket overall height (opened)	4.55
B	Bucket overall height (closed)	3.55
C	Bucket opening width	3.50

### Notes:

- Buckets of 3.0m<sup>3</sup> are for a general excavating purpose.
- Other type of bucket than above is also available.



# General Dimensions



**Note:** The above general arrangement is under liftcrane application with 15.0m basic boom, 47.8t counterweight, 9.5t lower weight lower frame jack-up device and optional 120t hook block.

# Standard and Optional Equipment


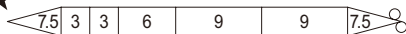
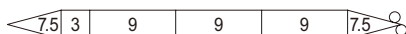

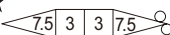
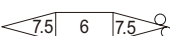


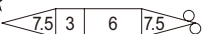
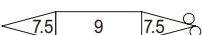


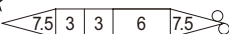
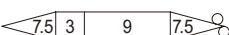




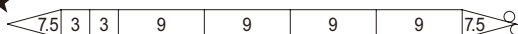
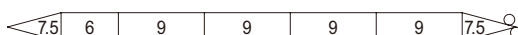


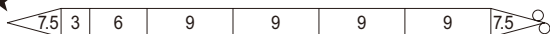
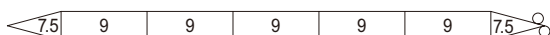
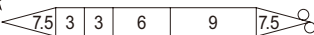

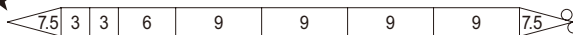

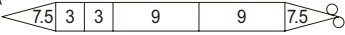



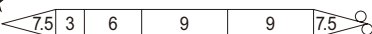
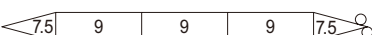


	Standard equipment	Optional equipment
<b>Superstructure</b>	<ul style="list-style-type: none"> <li>• Mitsubishi 6M70-TL diesel engine with a 272kW &lt;370ps&gt; rated output;</li> <li>• Hydraulic system with three variable displacement axial piston pumps and four fixed displacement gear pumps; provided with aluminum-make oil cooler;</li> <li>• Control system with one each of quadruplicate and triplicate tandem valves and pilot-operated arm chair single axis control levers; provided with motorcycle type "EPC" controller (easy-precise-minute engine rpm and hyd. pump oil flow control device), and specially-tailored pressure compensating valves;</li> <li>• Front and rear main operating drum winches of 245kN&lt;25t&gt; line pull with 624mm dia. drum lagging driven by independent variable displacement hyd. motor; provided with multiple wet-disc type brake installed within drum inside together with reduction gear unit with negative brake design, brake release control under dynamic hyd. pressure, and a forced-oil cooling system. In addition, drum rotation speed control and drum rotation sensor are also provided. Available to operate in two brake modes of automatic and free-fall;</li> <li>• Boom hoist mechanism driven by hyd. motor with automatic brake; provided with drum rotation speed control and drum rotation sensor;</li> <li>• Slewing mechanism with turntable bearing; driven by two hyd. motor w/spring-applied, power hydraulically released multiple wet-disc brake; provided with speed control device;</li> <li>• Power hydraulically retractable A-frame cylinder;</li> <li>• 940mm wide, full-vision operator's cab with a stamped-and-rounded corner design and large front window; provided with an arrangement of armchair operator control station and instrument panel;</li> <li>• 47.8ton counterweight;</li> <li>• 4.75ton lower weight; each mounted at front and rear of the lower frame;</li> <li>• 2.0ton auxiliary weight; if opt. 3rd drum winch is required, this aux. weight is not furnished;</li> <li>• Machinery cab with hinged doors;</li> <li>• 24-volt electrical system with two 12-volt batteries;</li> <li>• Lighting system: <ul style="list-style-type: none"> <li>• Two working lights;</li> <li>• Room lamp;</li> </ul> </li> <li>• Rear view mirrors;</li> <li>• Accessories: <ul style="list-style-type: none"> <li>• AM/FM radio w/clock;</li> <li>• Engine hourmeter;</li> <li>• Engine tachometer; indicated on display panel of LMI;</li> <li>• Fuel gauge;</li> <li>• Eng. water temp. gauge;</li> <li>• Engine over-heat indicator; available on display panel of LMI;</li> <li>• Hyd. oil over-temp. indicator; available on display panel of LMI;</li> <li>• Brake oil over-temp. indicator; available on display panel of LMI;</li> <li>• 24V electric outlet;</li> <li>• Dual, intermittent window shield wipers with washers; available on both front and roof windows;</li> <li>• Cigar lighter;</li> <li>• Ashtray;</li> <li>• Sunvisor;</li> <li>• Sunshade;</li> <li>• Cup Holder;</li> <li>• Non-skid surfaces;</li> <li>• Cab floor mat;</li> </ul> </li> <li>• Cab front step;</li> <li>• Cab side step;</li> <li>• Superstructure under-cover;</li> <li>• Built-in type full air-conditioner.</li> </ul>	<ul style="list-style-type: none"> <li>• Drum rollers; available on front/rear main drums;</li> <li>• Catwalks;</li> <li>• Third hoisting mechanism;</li> <li>• Re-fuel pump;</li> <li>• Microphone &amp; loud-speaker;</li> <li>• Engine foot throttle;</li> <li>• Fire extinguisher;</li> <li>• Hyd. tagline; (wire rope <math>\phi</math>10mm×45m)</li> <li>• Reeving winch*; (wire rope <math>\phi</math>8mm×250m)</li> <li>• Hyd. tagline with reeving winch; (wire rope <math>\phi</math>10mm×55m)</li> </ul> <p>Please consult us or distributor in case each single items with marked "*" are required to install simultaneously.</p>



	Standard equipment	Optional equipment
<b>Undercarriage</b>	<ul style="list-style-type: none"> <li>• 6,365mm width by 7,905mm long crawler lower with removable crawler side frames; provided with two of hyd. joint-pin removal cylinder;</li> <li>• Crawler drive units with shoe-in type traction motor with wet-disc type automatic brakes;</li> <li>• Lower frame jack-up device w/4-vertical hyd. jack-up cylinder and remote control unit;</li> <li>• 965mm wide track shoes;</li> <li>• Manual track tension adjusting devices;</li> <li>• Lifetime lubricated track components;</li> <li>• Crawler side steps.</li> </ul>	<ul style="list-style-type: none"> <li>• Automatic track tension adjusting device, i/o manual one as std;</li> <li>• Crawler side frame lifting wire.</li> </ul>
<b>Liftcrane Att.</b>	<ul style="list-style-type: none"> <li>• 15.0m basic boom; 7.5m base section, and 7.5m tapered top section;</li> <li>• Five boom head sheaves w/two guide sheaves and rigid type cable guard;</li> <li>• Bail and bridle assemblies;</li> <li>• Main crane hoist cable; 28mm dia./200m long;</li> <li>• Boom hoist cable; 22.4mm dia./195m long.</li> </ul>	<ul style="list-style-type: none"> <li>• 3.0m boom extension;</li> <li>• 6.0m boom extension;</li> <li>• 9.0m boom extension;</li> <li>• Short jib;</li> <li>• Short jib (2 sheaves);</li> <li>• 120t duplex type hook block;</li> <li>• 80t hook block;</li> <li>• 35t hook block;</li> <li>• 13.5t ball hook;</li> <li>• Aux. crane hoist cable, 28mm dia./170m long;</li> <li>• Skywalk (w/stanchion);</li> <li>• Buffer.</li> </ul>
<b>Safety Devices</b>	<ul style="list-style-type: none"> <li>• Load Moment Indicator; this is a computerized automatic over-load preventing system incl. total safe operation control system; provided with a graphic display panel indicating ten and some kinds of present lifting conditions;</li> <li>• Lock lever (Fool proof shut-off lever);</li> <li>• Emergency engine stop switch;</li> <li>• Engine start interlock system;</li> <li>• Free-fall interlocking;</li> <li>• Speed slowdown device;</li> <li>• Before-work check monitor;</li> <li>• Main hook over-hoisting limiter;</li> <li>• Secondary boom over hoisting limiter;</li> <li>• Boom over-hoisting and -lowering limiter;</li> <li>• Boom backstops;</li> <li>• Slewing alarm;</li> <li>• Travel alarm;</li> <li>• Slew lock;</li> <li>• Independent lever locks;</li> <li>• Main and aux. drum pawl locks;</li> <li>• Automatic drum lock;</li> <li>• Lifting height indication device;</li> <li>• Boom angle indicator;</li> <li>• Level gauge; fitted on floor of operator's cab and a part of undercarriage;</li> <li>• Slewing brake lamp;</li> <li>• Warning lamps; available for pilot line and brake system;</li> <li>• Slewing brake safety circuit;</li> <li>• Signal horn;</li> <li>• Hook latch;</li> <li>• Engine monitoring lamps;</li> <li>• Travel direction arrow;</li> <li>• Front-end att. erection mode;</li> <li>• LMI safety circuit-off switch;</li> <li>• Anemometer.</li> </ul>	<ul style="list-style-type: none"> <li>• Three color percentage indicator;</li> <li>• LMI mode select switch;</li> <li>• Cabin roof window guard;</li> <li>• Aux. hook over-hoisting limiter;</li> <li>• Open / close and suspend cable disengagement limiter;</li> <li>• Drum light &amp; mirror.</li> </ul>


# Boom Combination Diagram

## ■ Crane Boom Combination

Boom Length (m)	Boom Combination	Boom Length (m)	Boom Combination
15.0		45.0	★  
18.0			
21.0	★  	48.0	★  
24.0	★  	51.0	★  
27.0	★  	54.0	★  
30.0	★  	57.0	★  
33.0	★  	60.0	★  
36.0	★  	63.0	★  
39.0	★  	66.0	★  
42.0	★  	69.0	
		72.0	

### Notes :


1. A star mark (★) indicates manufacturer's recommendable boom configuration. If other boom configuration is required other the above, please consult us or nearest distributor.
2. Short jib is able to attach on boom ranging from 15.0m thru 69.0m in length.
3. The meanings of figures and symbols shown above are as follows:.

 : 7.5m base section

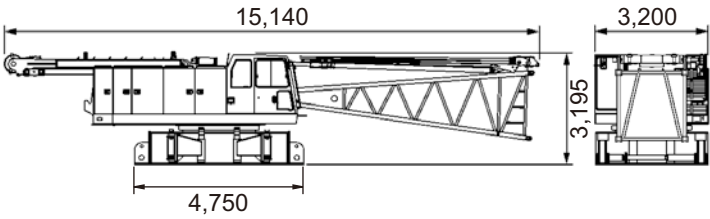
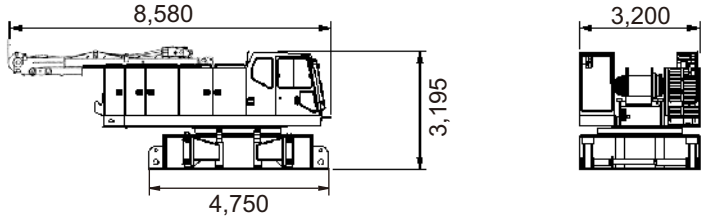
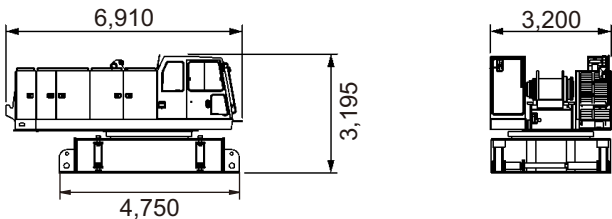
 : 3.0m boom extension

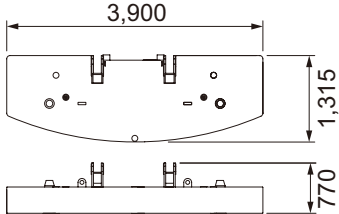
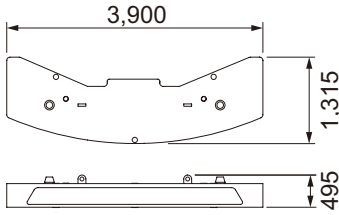
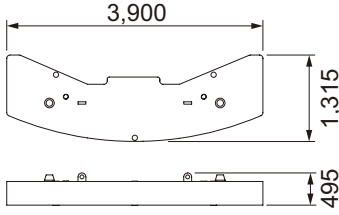
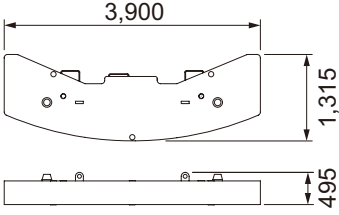
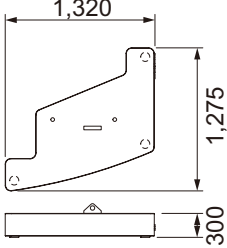
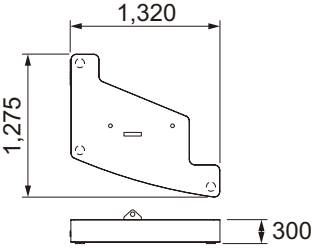
 : 7.5m tapered top section

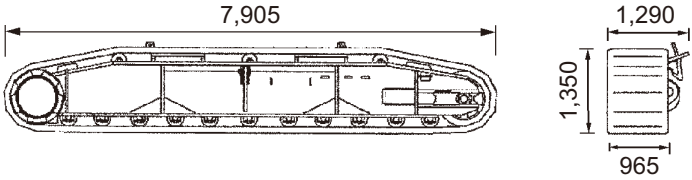
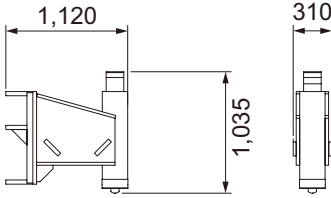
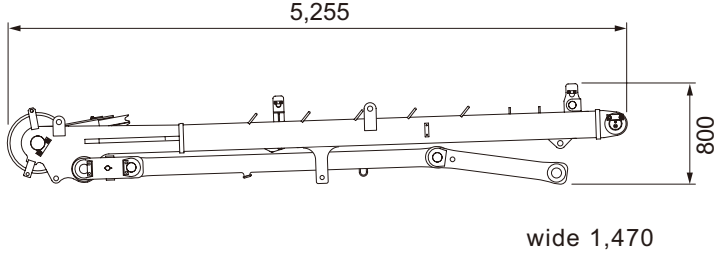
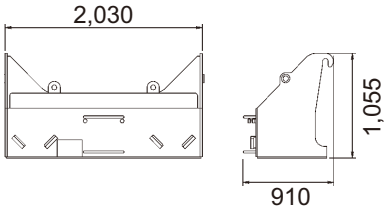
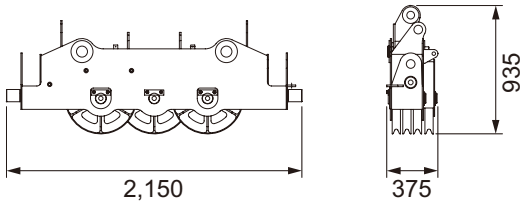
 : 6.0m boom extension

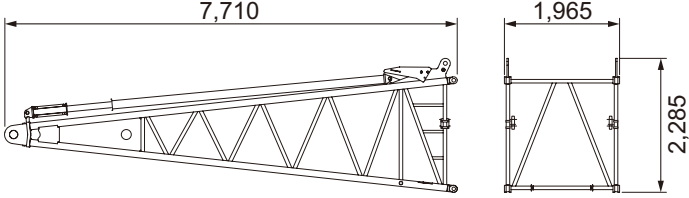
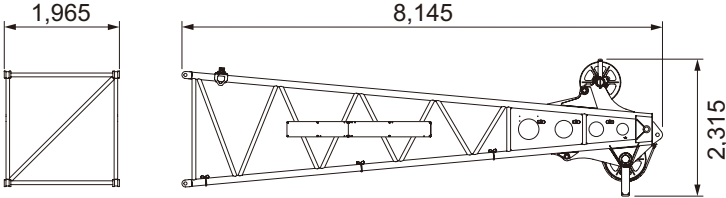
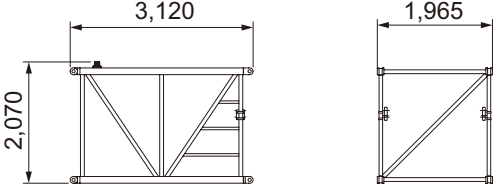
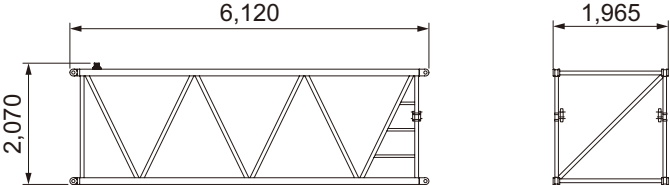
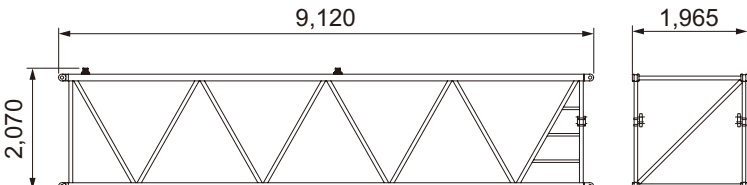
 : 9.0m boom extension

# Transport Data

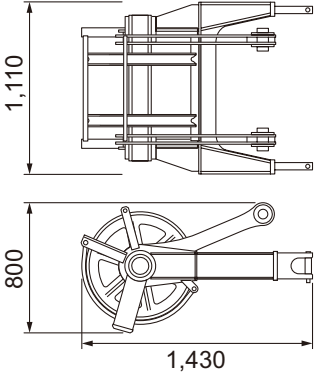
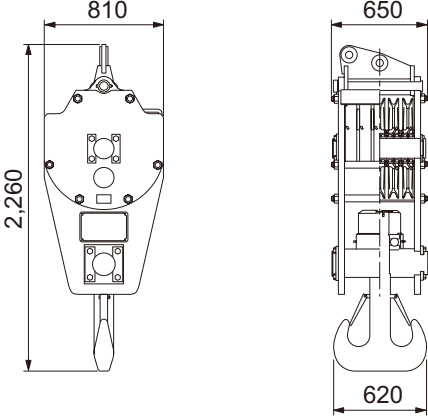
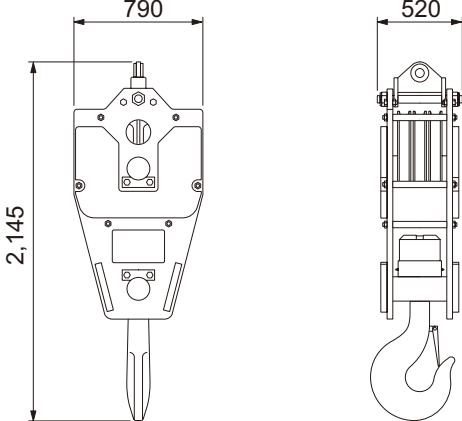
Description	Dimensions(mm)	Mass(kg)
<p>Basic Machine with:</p> <ul style="list-style-type: none"> <li>–A– Frame</li> <li>– Boom base section</li> <li>– Boom hoist</li> <li>– Front drum rope</li> <li>– Jack-up unit (w/o Float)</li> </ul>		40,500
<p>Basic Machine with:</p> <ul style="list-style-type: none"> <li>–A– Frame</li> <li>– Boom hoist drum rope</li> <li>– Front drum rope</li> <li>– Jack-up unit (w/o Float)</li> </ul>		37,700
<p>Basic Machine with:</p> <ul style="list-style-type: none"> <li>(w/o A– Frame)</li> <li>– Front drum rope (w/o Jack-up unit)</li> <li>(w/o Float)</li> </ul>		33,200

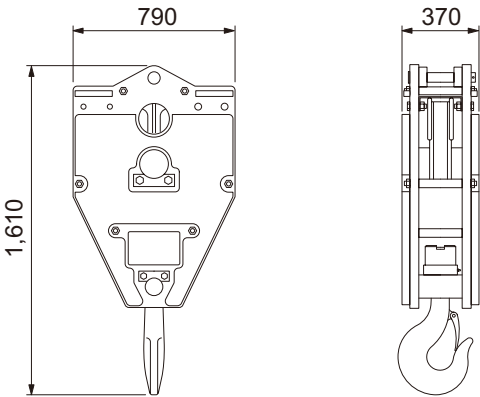
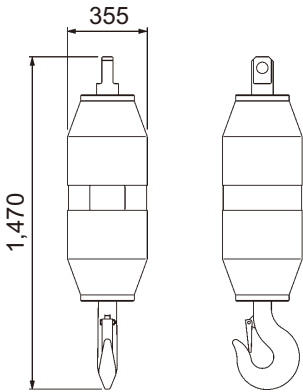
Description	Dimensions(mm)	Mass(kg)
Counterweight (A)		9,400
Counterweight (B)		8,900
Counterweight (C) · (D)		8,900
Counterweight (E)		8,900
Counterweight (R)		1,400
Counterweight (L)		1,400

Description	Dimensions(mm)	Mass(kg)
Crawler Side Frame		14,600
Jack		340
A- Frame		2,200
Lower weight		4,750
Bridle		430

Description	Dimensions(mm)	Mass(kg)
Boom Base Section (w/backstop)		2,800
Boom Top Section (w/pendant ropes)		2,300
3m Boom Extension (w/o pendant ropes)		460
6m Boom Extension (w/o pendant ropes)		770
9m Boom Extension (w/o pendant ropes)		1,100



Description	Dimensions(mm)	Mass(kg)
Short Jib		420
120t Hook Block		1,640
80t Hook Block		1,390

Description	Dimensions(mm)	Mass(kg)
35t Hook Block	 <p>Technical drawing of a 35t Hook Block. The front view shows a width of 790mm and a height of 1,610mm. The side view shows a width of 370mm. The block has a hook at the bottom and a lifting eye at the top.</p>	940
13.5t BallHook Block	 <p>Technical drawing of a 13.5t BallHook Block. The front view shows a width of 355mm and a height of 1,470mm. The side view shows a width of 355mm. The block has a hook at the bottom and a lifting eye at the top.</p>	620

# MEMO

**SCX1200HD-2**

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- We are constantly improving our products and therefore reserve the right to change designs and specifications without notice.
- Units in this specification are shown under International System of Units; the figures in parenthesis are under Gravitational System of Units as old one.

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Address Inquires to: