# 

# SOIL & ASPHALT COMPACTORS

PRODUCT RANGE





# AMMANN GROUP WORLDWIDE

20 REGIONAL HUBS & SUBSIDIARIES

MANUFACTURING FACILITIES & CENTRE OF COMPETENCE

12 WAREHOUSES

14 TRAINING CENTRES

200+ AGENCIES & SALES PARTNERS











Ammann is a world-leading supplier of mixing plants, machines and services to the construction industry, with core expertise in road-building and transportation infrastructure. Our strengths are the forthcoming approach of a family firm that has been operating for many years, coupled with our strong and well-established international presence. Since 1869, we have been setting benchmarks in the road-building industry, thanks to countless innovations and solutions that are as competitive as they are dependable.

True to our motto, "Productivity Partnership for a Lifetime," we gear our activities to the needs and requirements of our customers around the globe. We are aware that plants and machines that prove their merits day after day under tough operating conditions are the only way to give our customers the critical, competitive edge they need. As you would expect, we provide a well-developed service network and reliable supply of spare parts, together with support throughout the lifetimes of the plants and machines that we offer.





# GLOBAL DISTRIBUTION AND SERVICE NETWORK

- HEADQUARTERS
- O REGIONAL HUBS
- SUBSIDIARIES
- MANUFACTURING FACILITIES
   & CENTRE OF COMPETENCE
- GLOBAL RETROFIT CENTRE
- WAREHOUSES
- TRAINING CENTRES
- AGENCIES & SALES PARTNERS

# SOIL AND ASPHALT **COMPACTORS**

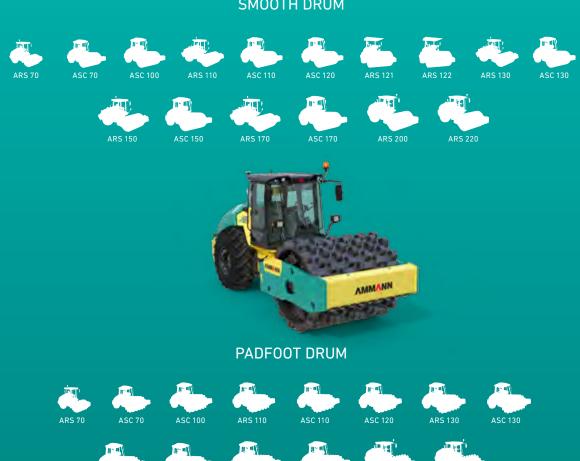
**ELIMINATE PASSES** 

Compaction is about reaching your goals in the fewest passes possible. Ammann soil and asphalt compactors provide that needed efficiency through industry-leading technology and an ability to direct more force toward the target and away from the machine. The result: quality results in fewer passes and a more productive and profitable jobsite.



### **ARS / ASC SOIL COMPACTORS**

#### **SMOOTH DRUM**





### **ARX LIGHT TANDEM ROLLERS**

#### ARX LINE 1













### ARX LINE 2-2









### ARX LINE 4-2













### **ARX / AVX ARTICULATED TANDEM ROLLERS**

























### **ART / AP PNEUMATIC TYRED ROLLERS**









**ARP PIVOT-STEER TANDEM ROLLERS** 





# ARS / ASC SOIL COMPACTORS

It's hard to know what the next job will bring: Clay, sand or something in between? Will it require traditional compacting methods or will you have to adjust amplitude and frequency because of sensitive surroundings? Either way you will need a roller that produces. Ammann Soil Compactors provide industry-leading compaction outputs - whatever the application. Your jobsite conditions might change, but you will always have a need for productivity and performance.

#### **APPLICATIONS**

- Backfilling
- Transport construction Dams including motorways, railways and airports
- · Building construction

  - Harbors
  - Industrial zones

#### **ARS SOIL COMPACTORS**

#### **PRODUCTIVITY**

- High compaction output faster compaction of thicker layers in fewer passes
- No-rear-axle concept optimal stability and low center of gravity, which significantly improves safety on jobsites
- Variable range of vibration frequencies for added versatility
- ACE<sup>force</sup> Intelligent Compaction tool for higher compaction efficiency

#### **ERGONOMICS**

- · Spacious, quiet cab with integrated **ROPS** structure
- · New multifunctional display for intuitive machine control and operation
- · Excellent machine visibility with 360° view to machine edges and surroundings
- Innovative travel lever with speed adjustment and wider machine speed range (newly 5+1 speed instead of 3+1)

#### **SERVICEABILITY**

- · All service points and engine compartment accessible from the ground
- · Wide-opening rear hood for easy and fast daily maintenance
- Tiltable cab for exceptional access to main hydraulic components, which significantly reduces labour (excludes ARS 70)
- ECOdrop machine efficiency and reductions in fuel consumption and required fluids

#### ASC SOIL COMPACTORS (incl. ARS 121 / 122)

#### **PRODUCTIVITY**

#### **High compaction output**

Faster compaction of thicker layers in fewer passes

#### No-rear-axle concept

Compact machine design for high stability, manoeuvrability and service access

#### **Excellent gradeability**

Exceptional traction in all conditions due to fully hydrostatic drive system

#### ACEpro/ACEforce

Intelligent compaction tools for best efficiency and productivity

#### **ERGONOMICS**

#### Cab design

Spacious cab with low sound levels for all-day operator comfort

#### Simple and reliable dashboard

Intuitive machine control, even with an unskilled operator

#### Visibility

Optimal all-around machine visibility for safety on the jobsite

#### **SERVICEABILITY**

#### Tiltable cabin and engine hood

Best access to service points and engine compartment

**Ground access to service** and maintenance points

Easy and fast daily maintenance



**ARS SERIES** SOIL COMPACTORS



ARS 121 / 122 SOIL COMPACTORS



**ASC SERIES** SOIL COMPACTORS



#### **SMOOTH DRUM**







**ARS 70** 

**ASC 70** 

**ASC 100** 

OPERATING WEIGHT	6490 kg (14 310 lb)	7140 kg (15 740 lb)	10 120 kg (22 310 lb)
WORKING WIDTH	1680 mm (66.1 in)	1680 mm (66.1 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	73 / 135 kN (16 411.1 / 30 349.2 lbf)	130 / 145 kN (29 225.2 / 32 597.3 lbf)	160 / 275 kN (35 969.4 / 61 822.5 lbf)
FREQUENCY	33 / 36 Hz (1980 / 2160 VPM)	30 / 41 Hz (1800 / 2460 VPM)	32 / 35 Hz (1920 / 2100 VPM)
AMPLITUDE	1.65 / 0.7 mm (0.065 / 0.028 in)	1.7 / 0.86 mm (0.067 / 0.034 in)	1.85 / 0.9 mm (0.073 / 0.035 in)
ENGINE	Kubota - V3307-CR-TE4	Cummins - QSB3.3-C99	Cummins - 4BTA3.9-C116
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3	EU Stage I / US EPA Tier 1







**ARS 110** 

**ARS 110** 

**ASC 110** 

OPERATING WEIGHT	10 860 kg (23 940 lb)	10 860 kg (23 940 lb)	11 490 kg (25 330 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	161 / 297 kN (36 194.2 / 66 768.3 lbf)	161 / 297 kN (36 194.2 / 66 768.3 lbf)	160 / 275 kN (35 969.4 / 61 822.5 lbf)
FREQUENCY	31 / 35 Hz (1860 / 2100 VPM)	31 / 35 Hz (1860 / 2100 VPM)	32 / 35 Hz (1920 / 2100 VPM)
AMPLITUDE	2.06 / 0.88 mm (0.081 / 0.035 in)	2.06 / 0.88 mm (0.081 / 0.035 in)	1.85 / 0.9 mm (0.073 / 0.035 in)
ENGINE	Deutz - TCD3.6 L4	Deutz - TCD3.6 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IV / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3







**ASC 120** 

**ARS 121** 

**ASC 122** 

OPERATING WEIGHT	11 500 kg (25 350 lb)	11 100 kg (24 471 lb)	11 110 kg (24 471 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	206 / 277 kN (46 310.6 / 62 272.1 lbf)	160 / 275 kN (35 969.4 / 61 822.5 lbf)	160 / 275 kN (35 969.4 / 61 822.5 lbf)
FREQUENCY	32 / 35 Hz (1920 / 2100 VPM)	32/35 Hz (1920/2100 VPM)	32 / 35 Hz (1920 / 2100 VPM)
AMPLITUDE	1.65 / 0.9 mm (0.065 / 0.035 in)	1.85/0.9 mm (0.073/0.035 in)	1.85 / 0.9 mm (0.073 / 0.035 in)
ENGINE	Cummins - 4BTA3.9-C116	Cummins 4BTAA 3.9-C99 / or Equivalent	Cummins 4BTAA 3.9-C99 / or Equivalent
	EU Stage I / US EPA Tier 1	Bharat Stage III (equivalent to T3)	Bharat Stage III (equivalent to T3)







**ARS 130** 

**ARS 130** 

**ASC 130** 

OPERATING WEIGHT	12 580 kg (27 730 lb)	12 580 kg (27 730 lb)	12 510 kg (27 580 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	161 / 297 kN (36 194.2 / 66 768.3 lbf)	161 / 297 kN (36 194.2 / 66 768.3 lbf)	230 / 300 kN (51 706.1 / 67 442.7 lbf)
FREQUENCY	31 / 35 Hz (1860 / 2100 VPM)	31 / 35 Hz (1860 / 2100 VPM)	30 / 36 Hz (1800 / 2160 VPM)
AMPLITUDE	2.06 / 0.88 mm (0.081 / 0.035 in)	2.06 / 0.88 mm (0.081 / 0.035 in)	1.9 / 1.05 mm (0.075 / 0.041 in)
ENGINE	Deutz - TCD3.6 L4	Deutz - TCD3.6 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IV / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 150**

### **ASC 150**

OPERATING WEIGHT	14 840 kg (32 720 lb)	14 580 kg (32 140 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	224 / 338 kN (50 357.2 / 75 985.4 lbf)	237 / 325 kN (53 279.7 / 73 062.9 lbf)
FREQUENCY	29 / 35 Hz (1740 / 2100 VPM)	29 / 35 Hz (1740 / 2100 VPM)
AMPLITUDE	2.06 / 0.88 mm (0.081 / 0.035 in)	2 / 1 mm (0.079 / 0.039 in)
ENGINE	Deutz - TCD4.1 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 170**

### **ASC 170**

16 270 kg (35 870 lb)	16 340 kg (36 020 lb)	OPERATING WEIGHT
2130 mm (83.9 in)	2130 mm (83.9 in)	WORKING WIDTH
260 / 335 kN (58 450.3 / 75 311 lbf)	222 / 333 kN (49 907.6 / 74 861.4 lbf)	CENTRIFUGAL FORCE
28 / 35 Hz (1680 / 2100 VPM)	28 / 35 Hz (1680 / 2100 VPM)	FREQUENCY
2.2 / 1.2 mm (0.087 / 0.047 in)	2.23 / 0.95 mm (0.088 / 0.037 in)	AMPLITUDE
Cummins - QSB4.5-C160	Deutz - TCD4.1 L4	ENGINE
EU Stage IIIA / US EPA Tier 3	EU Stage V / US EPA Tier 4 Final	





#### **ARS 200**

#### **ARS 200**

OPERATING WEIGHT	19 750 kg (43 540 lb)	19 750 kg (43 540 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	300 / 375 kN (67 442.7 / 84 303.4 lbf)	300 / 375 kN (67 442.7 / 84 303.4 lbf)
FREQUENCY	27 / 34 Hz (1620 / 2040 VPM)	27 / 34 Hz (1620 / 2040 VPM)
AMPLITUDE	2 / 1 mm (0.079 / 0.039 in)	2 / 1 mm (0.079 / 0.039 in)
ENGINE	Deutz - TCD6.1 L6	Deutz - TCD6.1 L6
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 220**

### **ARS 220**

OPERATING WEIGHT	21 930 kg (48 350 lb)	21 630 kg (47 690 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	300 / 375 kN (67 442.7 / 84 303.4 lbf)	300 / 375 kN (67 442.7 / 84 303.4 lbf)
FREQUENCY	27 / 34 Hz (1620 / 2040 VPM)	27 / 34 Hz (1620 / 2040 VPM)
AMPLITUDE	2 / 1 mm (0.079 / 0.039 in)	2 / 1 mm (0.079 / 0.039 in)
ENGINE	Deutz - TCD6.1 L6	Deutz - TCD6.1 L6
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3

#### **PADFOOT DRUM**







#### **ARS 70**

**ASC 70** 

#### **ASC 100**

OPERATING WEIGHT	6910 kg (15 230 lb)	7090 kg (15 630 lb)	10 860 kg (23 940 lb)
WORKING WIDTH	1680 mm (66.1 in)	1680 mm (66.1 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	73 / 135 kN (16 411.1 / 30 349.2 lbf)	130 / 145 kN (29 225.2 / 32 597.3 lbf)	160 / 275 kN (35 969.4 / 61 822.5 lbf)
FREQUENCY	30 / 36 Hz (1800 / 2160 VPM)	30 / 41 Hz (1800 / 2460 VPM)	32 / 35 Hz (1920 / 2100 VPM)
AMPLITUDE	1.65 / 0.71 mm (0.065 / 0.028 in)	1.7 / 0.86 mm (0.067 / 0.034 in)	1.6 / 0.97 mm (0.063 / 0.038 in)
ENGINE	Kubota - V3307-CR-TE4	Cummins - QSB3.3-C99	Cummins - 4BTA3.9-C116
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3	EU Stage I / US EPA Tier 1







#### **ARS 110**

**ARS 110** 

#### **ASC 110**

OPERATING WEIGHT	11 485 kg (25 320 lb)	11 485 kg (25 320 lb)	12 100 kg (26 680 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	161 / 297 kN (36 194.2 / 66 768.3 lbf)	161 / 297 kN (36 194.2 / 66 768.3 lbf)	220 / 277 kN (49 458 / 62 272.1 lbf)
FREQUENCY	31 / 35 Hz (1860 / 2100 VPM)	31 / 35 Hz (1860 / 2100 VPM)	31 / 35 Hz (1860 / 2100 VPM)
AMPLITUDE	1.7 / 0.7 mm (0.067 / 0.028 in)	1.7 / 0.7 mm (0.067 / 0.028 in)	2 / 1.1 mm (0.079 / 0.043 in)
ENGINE	Deutz - TCD3.6 L4	Deutz - TCD3.6 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IV / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3



#### **ASC 120**

OPERATING WEIGHT	12 060 kg (26 060 lb)	
WORKING WIDTH	2130 mm (83.9 in)	
CENTRIFUGAL FORCE	206 / 277 kN (46 310.6 / 62 272.1 lbf)	
FREQUENCY	32 / 35 Hz (1920 / 2100 VPM)	
AMPLITUDE	1.55 / 0.9 mm (0.061 / 0.035 in)	
ENGINE	Cummins - 4BTA3.9-C116	
	EU Stage I / US EPA Tier 1	







#### **ARS 130**

#### **ARS 130**

### **ASC 130**

OPERATING WEIGHT	13 205 kg (29 110 lb)	13 205 kg (29 110 lb)	12 740 kg (28 090 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	161 / 297 kN (36 194.2 / 66 768.3 lbf)	161 / 297 kN (36 194.2 / 66 768.3 lbf)	230 / 300 kN (51 706.1 / 67 442.7 lbf)
FREQUENCY	31 / 35 Hz (1860 / 2100 VPM)	31 / 35 Hz (1860 / 2100 VPM)	30 / 36 Hz (1800 / 2160 VPM)
AMPLITUDE	1.7 / 0.7 mm (0.067 / 0.028 in)	1.7 / 0.7 mm (0.067 / 0.028 in)	1.85 / 1 mm (0.073 / 0.039 in)
ENGINE	Deutz - TCD3.6 L4	Deutz - TCD3.6 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IV / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 150**

### **ASC 150**

OPERATING WEIGHT	15 160 kg (33 420 lb)	14 490 kg (31 940 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	224 / 338 kN (50 357.2 / 75 985.4 lbf)	237 / 326 kN (53 279.7 / 73 287.7 lbf)
FREQUENCY	29 / 35 Hz (1740 / 2100 VPM)	29 / 35 Hz (1740 / 2100 VPM)
AMPLITUDE	2.06 / 0.88 mm (0.081 / 0.035 in)	2 / 1 mm (0.079 / 0.039 in)
ENGINE	Deutz - TCD4.1 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 170**

### **ASC 170**

OPERATING WEIGHT	16 555 kg (36 500 lb)	16 170 kg (35 650 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	222 / 333 kN (49 907.6 / 74 861.4 lbf)	260 / 335 kN (58 450.3 / 75 311 lbf)
FREQUENCY	28 / 35 Hz (1680 / 2100 VPM)	28 / 35 Hz (1680 / 2100 VPM)
AMPLITUDE	2.14 / 0.91 mm (0.084 / 0.036 in)	2.2 / 1.1 mm (0.087 / 0.043 in)
ENGINE	Deutz - TCD4.1 L4	Cummins - QSB4.5-C160
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 200**

#### **ARS 200**

OPERATING WEIGHT	19 875 kg (43 820 lb)	19 875 kg (43 820 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	300 / 375 kN (67 442.7 / 84 303.4 lbf)	300 / 375 kN (67 442.7 / 84 303.4 lbf)
FREQUENCY	27 / 34 Hz (1620 / 2040 VPM)	27 / 34 Hz (1620 / 2040 VPM)
AMPLITUDE	2 / 1 mm (0.079 / 0.039 in)	2 / 1 mm (0.079 / 0.039 in)
ENGINE	Deutz - TCD6.1 L6	Deutz - TCD6.1 L6
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3





#### **ARS 220**

### **ARS 220**

OPERATING WEIGHT	22 060 kg (48 630 lb)	21 760 kg (47 970 lb)
WORKING WIDTH	2130 mm (83.9 in)	2130 mm (83.9 in)
CENTRIFUGAL FORCE	300 / 375 kN (67 442.7 / 84 303.4 lbf)	300 / 375 kN (67 442.7 / 84 303.4 lbf)
FREQUENCY	27 / 34 Hz (1620 / 2040 VPM)	27 / 34 Hz (1620 / 2040 VPM)
AMPLITUDE	2 / 1 mm (0.079 / 0.039 in)	2 / 1 mm (0.079 / 0.039 in)
ENGINE	Deutz - TCD6.1 L6	Deutz - TCD6.1 L6
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 3

# ARX LIGHT TANDEM VIBRATORY ROLLERS

Customer input plays a crucial role in developing the features that are built into all Ammann products, including light tandem rollers. Those requests include an ability to quickly switch between in-line and off-set drum settings as jobsite conditions change. A smart compaction system and easy serviceability also fulfill customer needs.

#### **APPLICATIONS**

- Small and medium construction sites
- Jobsites with obstructions
- Road maintenance

#### **PRODUCTIVITY**

- Electronic drive lever for smooth starts and stops, especially important on asphalt jobs
- An adjustable steering joint, which enables quick changes between in-line and off-set drums (excludes ARX 1)
- 2-stage sprinkling filtration system with large water tanks for extended intervals between fillings
- ACE<sup>force</sup>, the Intelligent Compaction tool for optimal efficiency (excludes ARX 1)

#### **ERGONOMICS**

- Spacious operator platform with sliding seat (excludes ARX 1)
- Simple and reliable dashboard with intuitive machine control, helping inexperienced operators succeed
- Optimal all-around machine visibility for safety on the jobsite

#### **SERVICEABILITY**

- Easy and fast daily maintenance
- Accessible service and maintenance points
- · Maintenance-free parts



ARX SERIES 1 LIGHT TANDEM VIBRATORY ROLLERS



ARX SERIES 2-2 LIGHT TANDEM VIBRATORY ROLLERS



ARX SERIES 2-4 LIGHT TANDEM VIBRATORY ROLLERS

"Ammann Tandem
Rollers provide operator
comfort and easy
adjustment of amplitude
and frequency."







#### **ARX 12**

12 ARX 12

OPERATING WEIGHT		1460 kg (3220 lb)		1475 kg (3251.8 lb)
WORKING WIDTH		820 mm (32.3 in)		820 mm (32.3 in)
DRUM OFFSET		50 mm (1.97 in)		50 mm (1.97 in)
CENTRIFUGAL FORCE		19 /22 kN (4271.4 / 4945.8 lbf)		23 kN (5170.6 lbf)
FREQUENCY		58 / 66 Hz (3480 / 3960 VPM)		58 / 66 Hz (3480 / 3960 VPM)
AMPLITUDE		0.5 / 0.5 mm (0.02 / 0.02 in)		0.5 mm (0.02 in)
ENGINE		Yanmar - 3TNV80F-SPAMM		Yanmar - 3TNV76
		EU Stage V / US EPA Tier 4 Final		EU Stage IIIA / US EPA Tier 4 Interim
	ARX 16	ARX 16	ARX 16C	ARX 16K
OPERATING WEIGHT	1520 kg (3350 lb)	1520 kg (3350 lb)	1450 kg (3200 lb)	1460 kg (3218.7 lb)
WORKING WIDTH	900 mm (35.4 in)	900 mm (35.4 in)	900 mm (35.4 in)	900 mm (35.4 in)
DRUM OFFSET	50 mm (1.97 in)	50 mm (1.97 in)	-	-
CENTRIFUGAL FORCE	20 / 23 kN (4496.2 / 5170.6 lbf)	23 kN (5170.6 lbf)	20 / 23 kN (4496.2 / 5170.6 lbf)	23 kN (5170.6 lbf)
FREQUENCY	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)
AMPLITUDE	0.5 / 0.5 mm (0.02 / 0.02 in)	0.5 mm (0.02 in)	0.5 / 0.5 mm (0.02 / 0.02 in)	0.5 mm (0.02 in)
ENGINE	Yanmar - 3TNV80F-SPAMM	Yanmar - 3TNV76	Yanmar - 3TNV80F-SPAMM	Yanmar - 3TNV76
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 4 Interim	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 4 Interim
		ARX 20		ARX 20
OPERATING WEIGHT		1550 kg (3420 lb)		1570 kg (3461.3 lb)
WORKING WIDTH		1000 mm (39.4 in)		1000 mm (39.4 in)
DRUM OFFSET		50 mm (1.97 in)		50 mm (1.97 in)
CENTRIFUGAL FORCE		21 / 24 kN (4721 / 5395.4 lbf)		24 kN (5395.4 lbf)
FREQUENCY		58 / 66 Hz (3480 / 3960 VPM)		58 / 66 Hz (3480 / 3960 VPM)
AMPLITUDE		0.5 / 0.5 mm (0.02 / 0.02 in)		0.45 mm (0.02 in)
ENGINE		Yanmar - 3TNV80F-SPAMM		Yanmar - 3TNV76
		EU Stage V / US EPA Tier 4 Final		EU Stage IIIA / US EPA Tier 4 Interim









				-
	ARX 23-2	ARX 23-2	ARX 23-2C	ARX 23-2C
OPERATING WEIGHT	2230 kg (4920 lb)	2230 kg (4920 lb)	2085 kg (4600 lb)	2230 kg (4920 lb)
WORKING WIDTH	1000 mm (39.4 in)	1000 mm (39.4 in)	1000 mm (39.4 in)	1000 mm (39.4 in)
DRUM OFFSET	40 mm (1.57 in)	40 mm (1.57 in)	-	-
CENTRIFUGAL FORCE	33.4 / 39.9 kN (7508.6 / 8969.9 lbf)	33.4 / 39.9 kN (7508.6 / 8969.9 lbf)	33.4 / 39.9 kN (7508.6 / 8969.9 lbf)	33.4 / 39.9 kN (7508.6 / 8969.9 lbf)
FREQUENCY	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)
AMPLITUDE	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	0.5 / 0.5 mm (0.02 / 0.02 in)	58 / 66 Hz (3480 / 3960 VPM)
ENGINE	Kubota - D1803-CR-E4B	Kubota D1803-M-DI-E3B	Kubota - D1803-CR-E4B	Kubota D1803-M-DI-E3B
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 4 Interim	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 4 Interim

	ARX 26-2	ARX 26-2	ARX 26-2C	ARX 26-2C
OPERATING WEIGHT	2515 kg (5540 lb)	2515 kg (5540 lb)	2350 kg (5180 lb)	2350 kg (5180 lb)
WORKING WIDTH	1200 mm (47.2 in)	1200 mm (47.2 in)	1200 mm (47.2 in)	1200 mm (47.2 in)
DRUM OFFSET	40 mm (1.57 in)	40 mm (1.57 in)	-	-
CENTRIFUGAL FORCE	38.8 / 46.5 kN (8722.6 / 10 453.6 lbf)	38.8 / 46.5 kN (8722.6 / 10 453.6 lbf)	38.8 / 46.5 kN (8722.6 / 10 453.6 lbf)	38.8 / 46.5 kN (8722.6 / 10 453.6 lbf)
FREQUENCY	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)	58 / 66 Hz (3480 / 3960 VPM)
AMPLITUDE	0.5 / 0.5 mm (0.02 / 0.02 in)	0.5 / 0.5 mm (0.02 / 0.02 in)	0.5 / 0.5 mm (0.02 / 0.02 in)	0.5 / 0.5 mm (0.02 / 0.02 in)
ENGINE	Kubota - D1803-CR-E4B	Kubota D1803-M-DI-E3B	Kubota - D1803-CR-E4B	Kubota D1803-M-DI-E3B
	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 4 Interim	EU Stage V / US EPA Tier 4 Final	EU Stage IIIA / US EPA Tier 4 Interim
		ARX 36-2		ARX 36-2
OPERATING WEIGHT		3760 kg (8290 lb)		3760 kg (8290 lb)
WORKING WIDTH		1300 mm (51.2 in)		1300 mm (51.2 in)
DRUM OFFSET		40 mm (1.57 in)		40 mm (1.57 in)
CENTRIFUGAL FORCE		39.3 / 50.7 / 51.9 kN (8835 / 11 397.8 / 11 667.6 lbf)		39.3 / 50.7 / 51.9 kN (8835 / 11 397.8 / 11 667.6 lbf)
FREQUENCY		41 / 55 Hz (2460 / 3300 VPM)		41 / 55 Hz (2460 / 3300 VPM)
AMPLITUDE		0.6 / 0.4 mm (0.024 / 0.016 in)		0.6 / 0.4 mm (0.024 / 0.016 in)
ENGINE		Kubota - D1803-CR-E4B		Kubota V2403-M-E3B
		EU Stage V / US EPA Tier 4 Final		EU Stage IIIA / US EPA Tier 4 Interim
	ARX 40-2	ARX 40-2	ARX 40-2C	ARX 40-2C
OPERATING WEIGHT	ARX 40-2 4160 kg (9170 lb)	ARX 40-2 4160 kg (9170 lb)	ARX 40-2C 4060 kg (8950 lb)	ARX 40-2C 4060 kg (8950 lb)
OPERATING WEIGHT WORKING WIDTH				
	4160 kg (9170 lb)	4160 kg (9170 lb)	4060 kg (8950 lb)	4060 kg (8950 lb)
WORKING WIDTH	4160 kg (9170 lb) 1300 mm (51.2 in)	4160 kg (9170 lb) 1300 mm (51.2 in)	4060 kg (8950 lb)	4060 kg (8950 lb)
WORKING WIDTH DRUM OFFSET	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN	4060 kg (8950 lb) 1300 mm (51.2 in) – 42.4 / 53.8 / 55 kN	4060 kg (8950 lb) 1300 mm (51.2 in) – 42.4 / 53.8 / 55 kN
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)	4060 kg (8950 lb) 1300 mm (51.2 in) - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)	4060 kg (8950 lb) 1300 mm (51.2 in) - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM)	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM)	4060 kg (8950 lb) 1300 mm (51.2 in) - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM)	4060 kg (8950 lb) 1300 mm (51.2 in) - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM)
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4/53.8/55 kN (9531.9/12 094.7/12 364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in)	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12094.7/12364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in)
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V / US EPA Tier 4 Final	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA / US EPA Tier 4 Interim	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12 094.7/12 364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in) Kubota - D1803-CR-E4B EU Stage V /US EPA Tier 4 Final	4060 kg (8950 lb) 1300 mm (51.2 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA / US EPA Tier 4 Interim
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE ENGINE	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota - D1803-CR-E4B  EU Stage V / US EPA Tier 4 Final	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota V2403-M-E3B  EU Stage IIIA / US EPA Tier 4 Interim	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12 094.7/12 364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in) Kubota - D1803-CR-E4B EU Stage V /US EPA Tier 4 Final	4060 kg (8950 lb) 1300 mm (51.2 in)
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE ENGINE  OPERATING WEIGHT	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V / US EPA Tier 4 Final	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2 4690 kg (10 340 lb)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12094.7/12364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in) Kubota - D1803-CR-E4B EU Stage V /US EPA Tier 4 Final	4060 kg (8950 lb) 1300 mm (51.2 in)
WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY AMPLITUDE ENGINE  OPERATING WEIGHT WORKING WIDTH	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota - D1803-CR-E4B EU Stage V / US EPA Tier 4 Final  ARX 45-2 4690 kg (10 340 lb) 1380 mm (54.3 in)	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2 4690 kg (10 340 lb) 1380 mm (54.3 in)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12094.7/12364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in) Kubota - D1803-CR-E4B EU Stage V /US EPA Tier 4 Final	4060 kg (8950 lb) 1300 mm (51.2 in)
WORKING WIDTH DRUM OFFSET  CENTRIFUGAL FORCE FREQUENCY AMPLITUDE ENGINE  OPERATING WEIGHT WORKING WIDTH DRUM OFFSET	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota - D1803-CR-E4B  EU Stage V / US EPA Tier 4 Final  ARX 45-2  4690 kg (10 340 lb)  1380 mm (54.3 in)  40 mm (1.57 in)	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota V2403-M-E3B  EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2  4690 kg (10 340 lb)  1380 mm (54.3 in)  40 mm (1.57 in)	4060 kg (8950 lb)  1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12 094.7/12 364.5 lbf)  41/55 Hz (2460/3300 VPM)  0.6/0.4 mm (0.024/0.016 in)  Kubota - D1803-CR-E4B  EU Stage V /US EPA Tier 4 Final  ARX 45-2C  4320 kg (9520 lb)  1380 mm (54.3 in)  - 45/56.4/57.6 kN	4060 kg (8950 lb)  1300 mm (51.2 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota V2403-M-E3B  EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2C  4320 kg (9520 lb)  1380 mm (54.3 in)  -  45 / 56.4 / 57.6 kN
WORKING WIDTH DRUM OFFSET  CENTRIFUGAL FORCE FREQUENCY AMPLITUDE ENGINE  OPERATING WEIGHT WORKING WIDTH DRUM OFFSET  CENTRIFUGAL FORCE	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota - D1803-CR-E4B  EU Stage V / US EPA Tier 4 Final  ARX 45-2  4690 kg (10 340 lb)  1380 mm (54.3 in)  40 mm (1.57 in)  45 / 56.4 / 57.6 kN (10 116.4 / 12 679.2 / 12 949 lbf)	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf)  41 / 55 Hz (2460 / 3300 VPM)  0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota V2403-M-E3B  EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2  4690 kg (10 340 lb)  1380 mm (54.3 in)  40 mm (1.57 in)  45 / 56.4 / 57.6 kN (10 116.4 / 12 679.2 / 12 949 lbf)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12094.7/12364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in) Kubota - D1803-CR-E4B EU Stage V /US EPA Tier 4 Final  ARX 45-2C  4320 kg (9520 lb) 1380 mm (54.3 in)  - 45/56.4/57.6 kN (10 116.4/12679.2/12949 lbf)	4060 kg (8950 lb) 1300 mm (51.2 in)  42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in)  Kubota V2403-M-E3B  EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2C  4320 kg (9520 lb) 1380 mm (54.3 in)  - 45 / 56.4 / 57.6 kN (10 116.4 / 12 679.2 / 12 949 lbf)
WORKING WIDTH DRUM OFFSET  CENTRIFUGAL FORCE FREQUENCY AMPLITUDE ENGINE  OPERATING WEIGHT WORKING WIDTH DRUM OFFSET CENTRIFUGAL FORCE FREQUENCY	4160 kg (9170 lb)  1300 mm (51.2 in)  40 mm (1.57 in)  42.4/53.8/55 kN (9531.9/12 094.7/12 364.5 lbf)  41/55 Hz (2460/3300 VPM)  0.6/0.4 mm (0.024/0.016 in)  Kubota - D1803-CR-E4B  EU Stage V /US EPA Tier 4 Final  ARX 45-2  4690 kg (10 340 lb)  1380 mm (54.3 in)  40 mm (1.57 in)  45/56.4/57.6 kN (10 116.4/12 679.2/12 949 lbf)  41/55 Hz (2460/3300 VPM)	4160 kg (9170 lb) 1300 mm (51.2 in) 40 mm (1.57 in) 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2 4690 kg (10 340 lb) 1380 mm (54.3 in) 40 mm (1.57 in) 45 / 56.4 / 57.6 kN (10 116.4 / 12 679.2 / 12 949 lbf) 41 / 55 Hz (2460 / 3300 VPM)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4/53.8/55 kN (9531.9/12094.7/12364.5 lbf) 41/55 Hz (2460/3300 VPM) 0.6/0.4 mm (0.024/0.016 in) Kubota - D1803-CR-E4B EU Stage V /US EPA Tier 4 Final  ARX 45-2C  4320 kg (9520 lb) 1380 mm (54.3 in)  - 45/56.4/57.6 kN (10116.4/12679.2/12949 lbf) 41/55 Hz (2460/3300 VPM)	4060 kg (8950 lb) 1300 mm (51.2 in)  - 42.4 / 53.8 / 55 kN (9531.9 / 12 094.7 / 12 364.5 lbf) 41 / 55 Hz (2460 / 3300 VPM) 0.6 / 0.4 mm (0.024 / 0.016 in) Kubota V2403-M-E3B EU Stage IIIA / US EPA Tier 4 Interim  ARX 45-2C  4320 kg (9520 lb) 1380 mm (54.3 in)  - 45 / 56.4 / 57.6 kN (10 116.4 / 12 679.2 / 12 949 lbf) 41 / 55 Hz (2460 / 3300 VPM)

# ARP PIVOT-STEER **TANDEM ROLLER**

**Ammann Pivot-Steer Tandem** Rollers offer varied settings that provide versatility in many applications while the strong vibratory system delivers essential compaction power.

#### **APPLICATIONS**

- Medium and large compaction sites
   Airfields
- Transport construction
- · Municipal and town roads
- Motorways

- Housing developments
- Industrial zones
- City centres

#### **PRODUCTIVITY**

- · Pivot steering with split drums for optimum manoeuvrability
- · A standard differential lock for improved traction on difficult jobsites and easier machine loading
- Best-in-class working width (3070 mm/120.9 in)
- A variable range of vibration frequencies for added versatility
- ACE<sup>pro</sup>/ACE<sup>force</sup> Intelligent Compaction tools to help eliminate unnecessary passes of the roller

#### **ERGONOMICS**

- · A spacious cab with low sound levels and 270° rotating seat for all-day operator comfort
- A multifunctional display for intuitive machine control and operation, helping even inexperienced operators be safe and productive
- · Optimum all-around machine visibility for comfort and safety

#### **SERVICEABILITY**

- · A tiltable cab that provides easy access to service points and the engine compartment
- Large engine doors, accessible from the ground, to facilitate maintenance operations and minimise downtime
- ECOdrop feature machine efficiency and reductions in fuel consumption and required fluids



**ARP SERIES** PIVOT-STEER TANDEM ROLLER







**ARP 95C** 

OPERATING WEIGHT	9700 kg (21 380 lb)	9250 kg (20 390 lb)
WORKING WIDTH	1680 mm (66.1 in)	1680 mm (66.1 in)
DRUM OFFSET	1390 mm (54.7 in)	1355 mm (53.4 in)
CENTRIFUGAL FORCE	91 / 60 kN (20 457.6 / 13 488.5 lbf)	91 / 60 kN (20 457.6 / 13 488.5 lbf)
FREQUENCY	42 / 52 Hz (2520 / 3120 VPM)	42 / 52 Hz (2520 / 3120 VPM)
AMPLITUDE	0.65 / 0.28 mm (0.026 / 0.01 in)	0.65 / 0.28 mm (0.026 / 0.01 in)
ENGINE	Deutz - TCD3.6 L4	Deutz - TCD3.6 L4
	EU Stage V / US EPA Tier 4 Final	EU Stage V / US EPA Tier 4 Final



# ARX & AVX ARTICULATED **TANDEM ROLLERS**

**Ammann Articulated Tandem Rollers provide features** and benefits that ultimately lead to added value for owners. The machines deliver industryleading compaction output, and do so efficiently, too.

#### **APPLICATIONS**

- Medium and large compaction sites
   Airfields
- Transport construction
- Municipal and town roads
- Motorways

- Housing developments
- Industrial zones
- City centres

#### **PRODUCTIVITY**

#### Machine design

Compact machine design for high stability, manouverability and access

#### Articulation joint with oscillation

Increased surface coverage and quality, together with drum offset for higher coverage

#### **ACE**force

Intelligent Compaction tool optimal efficiency

#### **ERGONOMICS**

#### Cab design

Spacious cab with low noise levels and 170° rotating seat for operator comfort

#### Multifunctional display

Multifunctional display integrated in steering wheel for best machine control and overview

#### Visibility

Exceptional all-around machine visibility for higher safety on the jobsite

#### **SERVICEABILITY**

#### Wide engine doors

Ideal access to service points

Easy access to service points without additional tools

Easy and fast daily maintenance



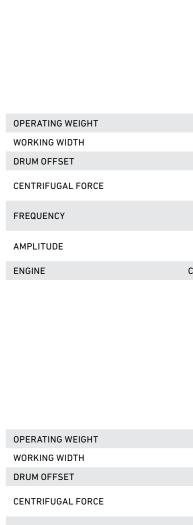
**ARX SERIES** ARTICULATED TANDEM ROLLERS



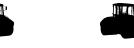
**ARX 91 ARTICULATED** TANDEM ROLLER



**AVX SERIES ARTICULATED** TANDEM ROLLERS









110 X	AV 130 )

	AV 70 X	AV 110 X	AV 130 X	ARX 91
WEIGHT	7360 kg (16 230 lb)	10 400 kg (22 930 lb)	13 080 kg (28 840 lb)	9200 kg (20 282 lb)
IDTH	1450 mm (57,1 in)	1700 mm (67 in)	2100 mm (82.7 in)	1700 mm (67 in)
ET	180 mm (7.1 in)	160 mm (6.3 in)	160 mm (6.3 in)	-
AL FORCE	65 / 55 kN (14 612.6 / 12 364.5 lbf)	110 / 83 kN (24 729 / 18 659.1 lbf)	135 / 116 kN (30 349.2 / 26 077.8 lbf)	78 / 67 kN (17 535.1 / 15 062.2 lbf)
	43 / 52 Hz (2580 / 3120 VPM)	45 / 55 Hz (2700 / 3300 VPM)	42 / 55 Hz (2520 / 3300 VPM)	42 / 55 Hz (2520 / 3300 VPM)
	0.6 / 0.33 mm (0.024 / 0.013 in)	0.7 / 0.35 mm (0.028 / 0.014 in)	0.8 / 0.4 mm (0.031 / 0.016 in)	0.7 / 0.35 mm (0.028 / 0.014 in)
	Cummins - BTAA3.3-C80	Cummins - QSB3.3-C99	Cummins - QSB4.5-C130	Cummins - 4B3.3TAA-60-C
	EU Stage IIIA / US EPA Tier 3	EU Stage IIIA / US EPA Tier 3	EU Stage IIIA / US EPA Tier 3	Bharat Stage III (equivalent to T3)









#### **ARX 90**

ARX 70C	AKA 70
10 kg (20 750 lb)	9470 kg (20880 lb)
680 mm (66.1 in)	1680 mm (66.1 in)

Α	R	Χ	9	0	K

OPERATING WEIGHT	9560 kg (21 080 lb)	9410 kg (20 750 lb)	9470 kg (20880 lb)	9320 kg (20550 lb)
WORKING WIDTH	1680 mm (66.1 in)			
DRUM OFFSET	170 mm (6.7 in)			
CENTRIFUGAL FORCE	84 / 68 kN (18 884 / 15 287 lbf)	84 / 68 kN (18 884 / 15 287 lbf)	84 / 68 kN (18 884 / 15 287 lbf)	84 / 68 kN (18 884 / 15 287 lbf)
FREQUENCY	42 / 54 Hz (2520 / 3240 VPM)			
AMPLITUDE	0.7 / 0.34 mm (0.028 / 0.013 in)			
ENGINE	Deutz - TCD3.6 L4			
	EU Stage IV / US EPA Tier 4f	EU Stage IV / US EPA Tier 4f	EU Stage IIIA / US EPA Tier 3	EU Stage IIIA / US EPA Tier 3









#### **ARX 110**

**ARX 110C** 

**ARX 110 ARX 110K** 

OPERATING WEIGHT	10 400 kg (22 930 lb)	10 180 kg (22 400 lb)	10310 kg (22730 lb)	10 090 kg (22 240 lb)
WORKING WIDTH	1680 mm (66.2 in)			
DRUM OFFSET	170 mm (6.7 in)			
CENTRIFUGAL FORCE	120 / 78 kN (26 977.1 / 17 535.1 lbf)	120 / 78 kN (26 977.1 / 17 535.1 lbf)	120 / 78 kN (26 977.1 / 17 535.1 lbf)	120 / 78 kN (26 977.1 / 17 535.1 lbf)
FREQUENCY	42 / 52 Hz (2520/3120 VPM)			
AMPLITUDE	0.82 / 0.35 mm (0.032 / 0.014 in)			
ENGINE	Deutz - TCD3.6 L4			
	EU Stage IV / US EPA Tier 4f	EU Stage IV / US EPA Tier 4f	EU Stage IIIA / US EPA Tier 3	EU Stage IIIA / US EPA Tier 3

# AP & ART PNEUMATIC TYRED ROLLERS

Ammann Pneumatic Tyred Rollers provide the kneading and sealing effect that is so critical on jobsites. The tyred rollers perform on both asphalt and aggregates, which of course means the machines must be flexible. They certainly are, with air pressure adjustments made without the operator ever leaving the cab. Ballast packages easily can be added or removed to ensure the most efficient machine and process are provided.

#### **APPLICATIONS**

- Asphalt base layers
- Asphalt binder layers
- Asphalt wearing course
- Soil compaction sub-base
- Soil bases
- Stabilisation

#### **PRODUCTIVITY**

#### **Ballasting system**

Unique ballsting system bringing wide range of weight from 9 to 24 tons (ART 280 – 9 to 28 tons)

#### Air-On-Run

Central inflation system for easy control of tyre pressure

## Front isostatic axles with oscillation

Higher traction and increased surface coverage and quality

#### **ERGONOMICS**

#### Cab design

Spacious cab with low noise levels for operator comfort (ART 280 – 170° rotating seat)

#### Simple and reliable dashboard

Intuitive machine control even with unskilled operator

## Control & information display integrated into steering wheel (ART 280)

Multifunctional display for intuitive machine control and overview, even with unskilled operator

#### Visibility

Perfect all-around machine visibility for higher safety on the jobsite

#### **SERVICEABILITY**

**Spacious service platforms** 

Maintenance free parts

Easy and fast daily maintenance

Ground access to service and maintenance points



ART SERIES
PNEUMATIC TYRED ROLLERS



AP SERIES
PNEUMATIC TYRED ROLLERS





**AP 240** 

#### **ART 240**

OPERATING WEIGHT	9700 kg (21 380 lb)	9590 kg (21 140 lb)
MAXIMUM WEIGHT	24 000 kg (52 910 lb)	24 000 kg (52 910 lb)
WORKING WIDTH	1986 mm (78.2 in)	1986 mm (78.2 in)
NUMBER OF WHEELS	4+4	4+4
SIZE OF TYRES	11 × 20"	11 × 20"
ENGINE	Deutz - TCD3.6	Cummins - QSB 3.3-C99
	EU Stage IV / US EPA Tier 4f	EU Stage IIIA / US EPA Tier 3





**ART 280** 

#### **ART 280**

OPERATING WEIGHT	9750 kg (21 500 lb)	9700 kg (21 380 lb)
MAXIMUM WEIGHT	28 000 kg (61 730 lb)	28 000 kg (61 730 lb)
WORKING WIDTH	2040 mm (80.3 in)	2040 mm (80.3 in)
NUMBER OF WHEELS	4+4	4+4
SIZE OF TYRES	11 × 20"	11 × 20"
ENGINE	Deutz - TCD3.6	Deutz - TCD3.6
	EU Stage IV	EU Stage IIIA

"Tyre widths and arrangements combine with ballasting options to make these rollers stand out."

ART 280 T4f

# **ACE**

#### INTELLIGENT GROUND COMPACTION



Precise, transparent and verifiable compaction processes increasingly are required on construction sites. Ammann took the first steps toward providing these processes in 1998 with the advent of Ammann Compaction Expert (ACE), an automated compaction measurement and control system.

ACE has been continually improved since its introduction and remains the industry leader. It is the only system that automatically adjusts amplitude and frequency based on ground characteristics.

# THE BENEFITS OF ACE TECHNOLOGY ARE SIGNIFICANT

- It reduces the number of passes a roller makes and deliver savings on fuel, labor and machine wear.
- ACE helps ensure proper compaction is achieved and prevents costly rework, which in some cases can even require a return to the jobsite.
- It extends the life of the compacted material and structures placed on top of it – by providing a homogenous surface without weak spots.
- ACE technology is available for both soil and asphalt applications.

#### **GPS-BASED COMPACTION**

ACE<sup>plus</sup> combines the ACE (Ammann Compaction Expert) measurement and control system with a GPS system. It provides an efficient analysis and documentation system for continuous compaction control (CCC).

The satellite navigation system accurately assigns the measured compaction values to the position coordinates and the time. The graphic display of measurement data relays the on-site compaction work and enables a fast and reliable performance analysis.

ACE<sup>plus</sup> therefore increases process reliability and integrates quality control measures in the work process.

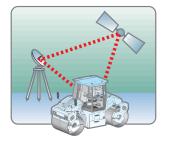
#### **GPS SUPPORT OF ACE SYSTEMS**

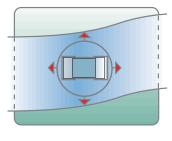
Ready to take your soil and/or asphalt compaction technology to the next level? Combine GPS support with ACE systems and you'll do exactly that.

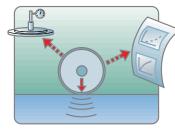
GPS-based compaction uses a navigation system to measure and control your processes. A graphic display of measurement data relays the on-site compaction work and enables a fast and reliable performance analysis. The system is easy to use, too; it's operated and controlled with a touch screen.

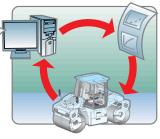
#### **KEY FEATURES**

- Open GPS system for all providers
- Precise and accurate GPS-based evaluation of compaction process
- More than 10 parameters under continuous control
- Available for all ACE<sup>pro</sup> and ACE<sup>force</sup> systems
- Optional module for online monitoring of jobsite arrangement













#### **ACE**pro

- For use with single-drum and heavy asphalt rollers
- Provides compaction measurement, automatic control and a documentation system
- · Precisely measures and evaluates material stiffness
- Continuously adjusts frequency and amplitude depending on compaction measurements
- Delivers the highest compaction efficiency by sending optimal force into the ground
- Eliminates drum jumping and therefore minimizes the risk of over-compaction or material destruction
- Includes ADS documentation software with office analyzing feature
- Can utilise all major manufacturers' GPS products to provide mapping and operator guidance



#### **ACE**force

- For use with single-drum rollers, light and heavy asphalt rollers and vibratory plates
- Provides measurement and documentation (Documentation not for plates)
- Precisely measures and evaluates material stiffness
- Operator guiding function shows compaction progress (not for Light tandem rollers and plates)
- Includes ADS documentation software with office analyzing feature
- Can utilise all major manufacturers' GPS products to provide mapping and operator guidance

# **OSCILLATION**

#### QUICKER COMPACTION AND COST SAVINGS



#### CONSTANT CONTACT

The oscillation drum has two eccentric shafts removed as far as possible from the main axis of the drum. Both rotate in the same direction and generate a rotational vibration, called oscillation. The motion enables the drums to maintain constant contact throughout compaction. This is a significant departure from vibratory compaction, in which the drums lose contact with the ground after each impact.

The more often the drum is in contact with the surface, the more compaction is occurring beneath it.

#### **MASSAGING**

Compaction is the process of moving materials more closely together. Traditional vibration tries to accomplish this through a harder pounding in a mostly vertical direction.

Oscillation delivers less force but uses both vertical and horizontal energy. Compaction occurs more quickly when forces are applied from different directions.

Oscillation essentially massages the aggregates into place.

#### **HOW WOULD YOUR BUSINESS BENEFIT FROM OSCILLATION?**

#### **Sensitive settings**

Because oscillation does more massaging than it does pounding, it is often the method of choice on sensitive jobsites such as bridges, or when working over sewers or utility lines.

#### **High temperatures**

Oscillating rollers can work on hot mats. This widens the compaction window for crews and helps them quickly get to work on thin lifts, such as those placed on bridges.

#### **Cool** temperatures

The "softer" approach of oscillation prevents damage to cooler mats.

#### Joint work

Rollers with oscillation are great fits for sealing cold joints. The drum simultaneously can work on the hot and cold mats, so it delivers the best of both worlds. The massaging approach prevents damage to the cold mat but applies enough energy to compact the hot materials – and seal the joint, too.

#### Production

Oscillation doesn't pound like a vibratory roller, but it ultimately delivers more force into the mat because it uses both vertical and horizontal energy. That increased force means quicker compaction and fewer passes. The constant contact with the surface helps too.

#### **Operator friendly**

Rollers with oscillation automatically adjust to compaction needs, removing some of the burden from operators. The longer compaction window also gives operators a margin of error as they keep pace with the paver and other rollers.

#### **Smoothness**

Vibrating drums can leave "chatter" behind; oscillating rollers do not.

#### Cost savings

Reducing the number of passes saves on labor, machine wear and fuel. It also helps keeps jobs on track – and customers happy.

"Oscillation is a dynamic compaction method that has significant advantages over traditional vibratory compaction."



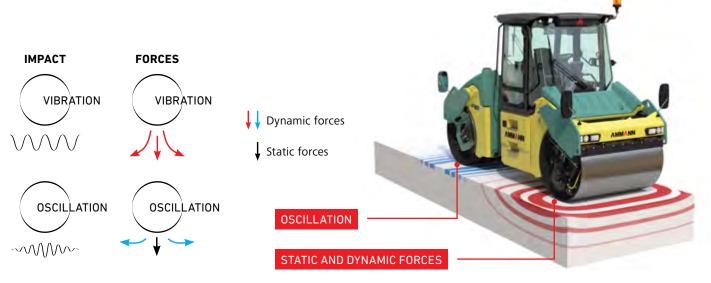
#### **TECHNICAL VIEW**

- High quality, hardened steel enables long life
- Shaft deflection extends bearing service life
- Large grease reservoir makes bearings maintenance-free for life of roller
- Precise belt tension lengthens service life
- High efficiency design generates less heat and consumes a third less energy than traditional vibratory rollers
- All oscillation parts are maintenance-free
- Life for all parts exceeds 7000 hours
- Eccentric movements create higher drive efficiency

#### MANY TECHNOLOGIES FROM A SINGLE SOURCE

Every jobsite has especial requirements, and only Ammann offers many different technologies.

- Ammann Compaction Expert (ACE), circular exciter with automatic controlled variable amplitude and frequency
- Circular exciter with 2 amplitudes/frequencies
- Oscillation
- High-frequency technology
- Split drum / unsplit drum
- · Combination axle with 4 smooth tyres



# **SERVICE**

#### A NETWORK TO SUPPORT YOU

No matter where you are, Ammann-trained technicians and parts are nearby. Ammann dealers provide well-trained service technicians who can help you, whether it's an emergency or time for preventive maintenance. The vast Ammann network ensures there is a nearby technician who understands your language and your technical needs. Parts availability and ease of ordering are always Ammann priorities.

#### **HOTLINE SUPPORT**

Ammann experts are ready to answer your technical questions 24 hours a day, seven days a week.

The hotline team is highly trained and experienced.

Representatives can talk you through the challenges – in various languages – to help keep your machine productive.

#### **SERVICE APP**

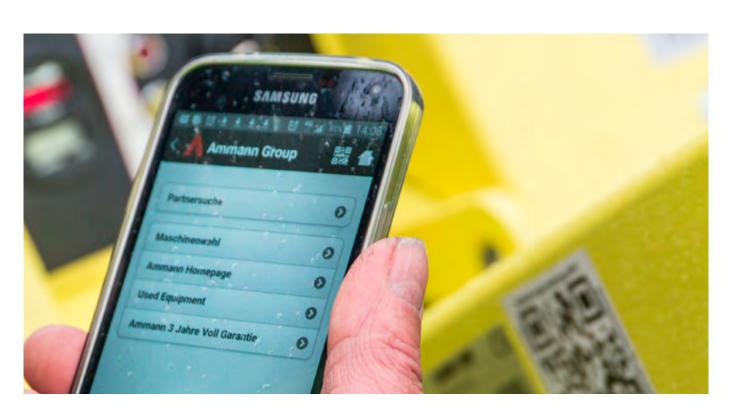
The service app for Ammann machines impresses machine operators who are already benefiting from the advantages of the free application. The easy-to-use app provides machine operators working on site quick and uncomplicated access to machine documentation.

#### **SERVICE VIDEOS**

Sometimes a video tells the story best. That's why you'll find a variety of service videos that walk you through service and maintenance processes.

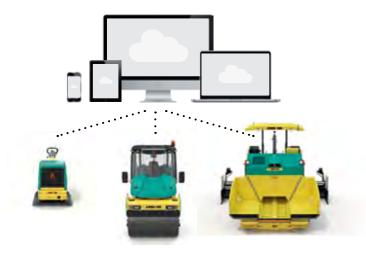
#### **QR CODE**

Many maintenance kits feature QR codes that link to videos with helpful demonstrations that walk you or your technician through the process. The videos tell the story without dialogue so customers anywhere in the world can understand.





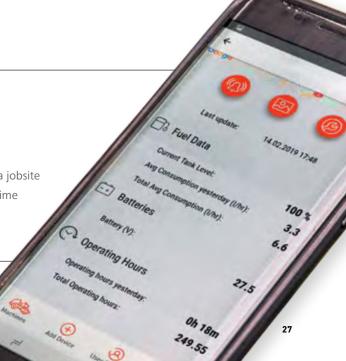
Manage your equipment – anytime, anywhere – with Ammann ServiceLink. This comprehensive fleet system provides key data for light compaction equipment, heavy compaction machines and asphalt pavers. You can choose which machines to track.



- Ammann ServiceLink utilises telematics that give you
  the locations of the machines, hours of usage and other
  essential information. You'll have access to data that
  will keep your machines running and make them more
  productive, too.
- Ammann ServiceLink makes it easy to plan and schedule the maintenance that protects your fleet.

#### **HIGHLIGHTS**

- Easy to manage
- Light equipment does not require a machine battery
- Great for rental fleets
- GPS tracking for location, efficiency and productivity information for a jobsite
- Full machine telematics to assess machine usage, fuel burn and idle time
- Machine documentation to help analyse and improve processes
- Easy management of service intervals and maintenance planning



# **TRAINING**

#### **ENHANCE YOUR PERFORMANCE**

If Ammann machine training was summarised in a single word, it might well be "comprehensive." The training includes multiple expertise levels and modules to benefit all skill levels.

#### TRAINING WORLDWIDE

Ammann product and application experts are ready to provide the training you need, no matter where you are. The global nature of Ammann ensures an expert is always near you – ready to offer instruction that ranges from the basics to the specifics relevant to your geographic area. The training can take place at an Ammann facility, your business – or even on a jobsite.

# KEY TEACHING THEMES CONNECT ALL EFFORTS, NO MATTER WHERE THEY OCCUR

**A good balance.** Training often combines a traditional classroom setting with hands-on machine experience. Ammann application experts also can offer instruction on your jobsite.

Training typically includes students from other industry businesses. Participants say conversations with their peers – and learning how they overcome challenges – are other key benefits.

**Learn in your language.** Lessons are taught in many languages, ensuring your team understands key terms and lessons and makes the most of your training investment.



# SPARE PARTS

You can only earn money when your equipment is working. That's why Ammann does everything possible to ensure you have the parts where and when you need them. Those efforts include easy online ordering to avoid confusion and enable tracking, and efficient logistics and availability to help parts reach you quickly.

#### **WEARING KITS**

Some machines handle abrasive materials in demanding applications. While wear is inevitable, downtime can be limited. Wearing kits make replacement of these parts efficient and cost-effective. All the necessary parts – big and small – are in a single box to keep you organised and efficient and to ensure the machines are quickly back up and running.

#### **EMERGENCY KITS**

Emergency kits prevent little frustrations from becoming bigger issues that can shut down a machine and even a jobsite. These kits include parts such as switches, fuses and valve coils that are simple and fast to change yet still can cause significant problems if not operating properly. The kits easily fit in the trunk or bed of a vehicle so they're on hand when needed. A crew-member with a bit of technical knowledge can handle this work on the jobsite. These repairs take 2 hours or less.



#### MAINTENANCE KITS

Preventive maintenance is crucial to efficient operation and service life of machines. The easier the maintenance, the more likely it is to be completed. Maintenance kits make the upkeep simple. Parts associated with a particular maintenance process are in a single box with a single part number.

#### **BROCHURE WITH ALL KITS**

We have a prospect with all kits, and their part numbers are available for you. Just contact your parts consultant and have a digital or hardcopy sent to you.







For additional product information and services please visit: www.ammann.com